

COMPONENTS

D	BRASS LOCK & KEY	x2	
CL	CHROME LOCK & KEY	x2	
E	NET TIE-permanent for posts	x40	
ES	NET TIE- permanent for net support stanchions	x30	
WA	M10 WHEEL AXLES 150mm & LOCKING NUT, WASHERS & PLASTIC COVERS	x4	
FXB	SLOT NET FIXING	x70	
NET	GOAL NET 21' x 7'	x1	
GW	GOAL WHEEL HARD RUBBER'	x8	
A	MULTI-SURFACE ANCHOR	x8	
B	GROUND PEG	x16	

POST SECTIONS

Aluminium Sections

G	LEFT SIDE FRAME	x1	
H	RIGHT SIDE FRAME	x1	
I	CROSSBAR SECTION	x1	
J	BACKBAR SECTION-ROLLAWAY with wheels	x1	

GRASS SURFACE ROLLER GOAL 21' X 7' FREESTANDING 120X100 ALLOY

WARNING

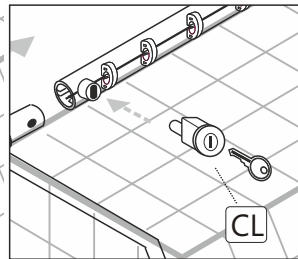
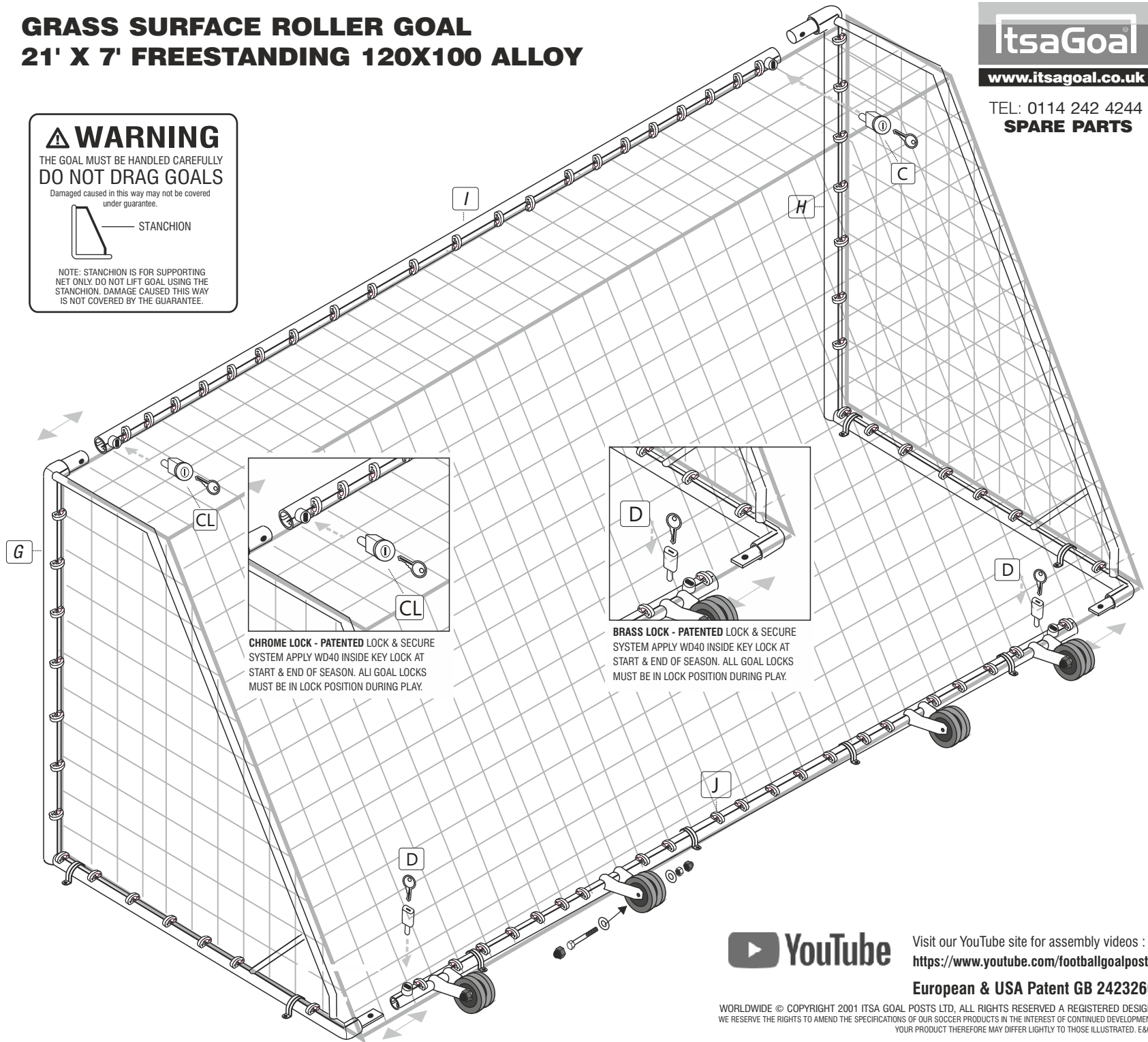
THE GOAL MUST BE HANDLED CAREFULLY
DO NOT DRAG GOALS

Damaged caused in this way may not be covered under guarantee.

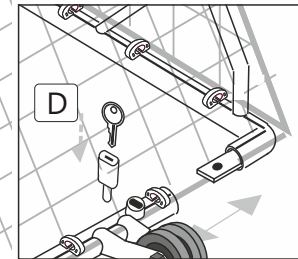


STANCHION

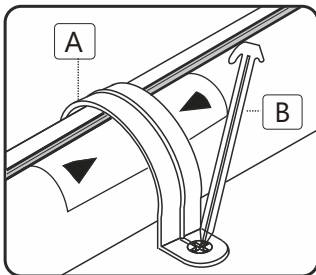
NOTE: STANCHION IS FOR SUPPORTING NET ONLY. DO NOT LIFT GOAL USING THE STANCHION. DAMAGE CAUSED THIS WAY IS NOT COVERED BY THE GUARANTEE.



CHROME LOCK - PATENTED LOCK & SECURE SYSTEM APPLY WD40 INSIDE KEY LOCK AT START & END OF SEASON. ALL GOAL LOCKS MUST BE IN LOCK POSITION DURING PLAY.



BRASS LOCK - PATENTED LOCK & SECURE SYSTEM APPLY WD40 INSIDE KEY LOCK AT START & END OF SEASON. ALL GOAL LOCKS MUST BE IN LOCK POSITION DURING PLAY.



Visit our YouTube site for assembly videos :
<https://www.youtube.com/footballgoalposts>

European & USA Patent GB 2423260

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WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT.
YOUR PRODUCT THEREFORE MAY DIFFER LIGHTLY TO THOSE ILLUSTRATED. E&OE

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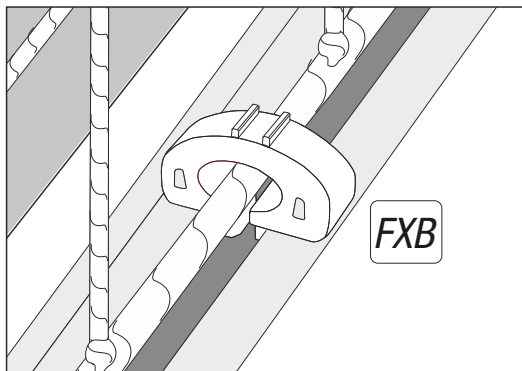
TEL: 0114 242 4244
SPARE PARTS

Goalpost Slot Net Fixing

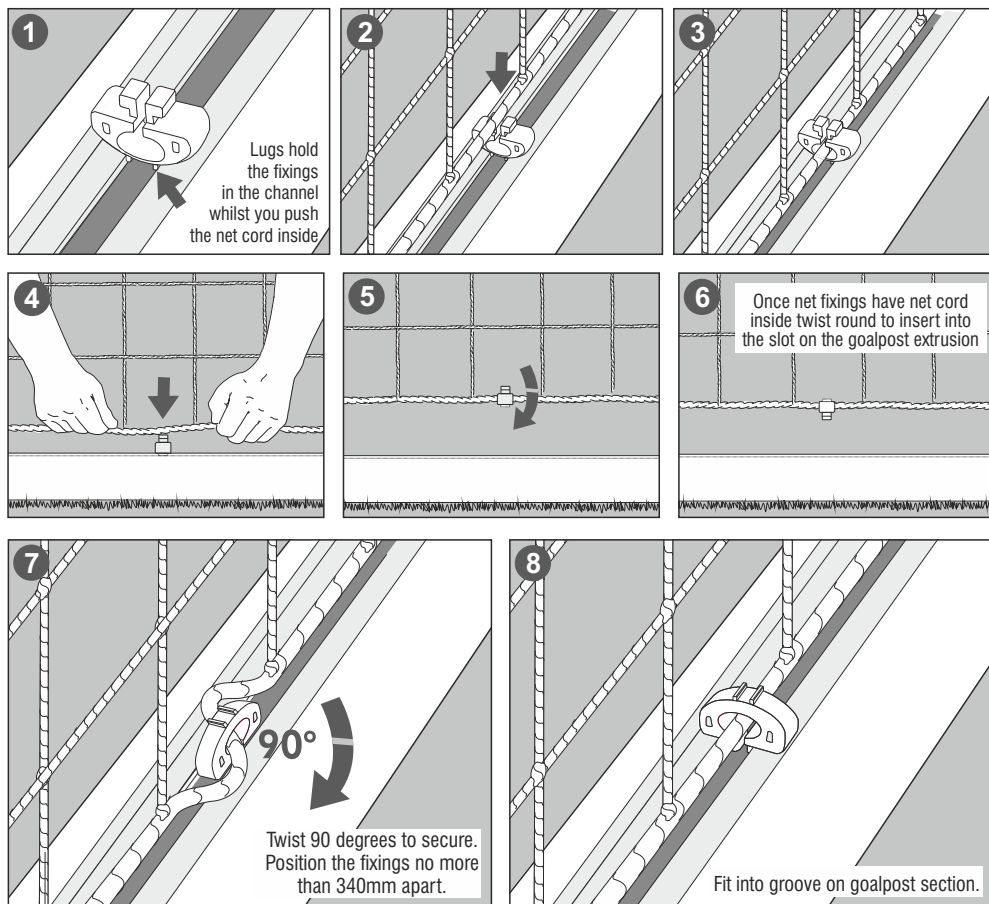
A net fixing that works on most aluminum goalposts that have a slot on the rear of the posts. This net fixing can be left in place in the slot on the goal extrusion or can be twisted out and left attached in position on the net.

To attached the net turn the net fixing upside down and lay it into the slot with the opening facing up. Do this with goal post extrusion laid on the ground. The two lugs on the top of the fixing will hold the fixing clip firmly in the goalpost slot upside down to enable the net to be pushed through the opening on the back of the fixing.

This is a unique design feature that makes it easier to insert the net inside the fixing compared to other similar types of net fittings. Much easier to fit than other similar net fixings.



Fitting Instructions



⚠ WARNING

CARE & MAINTENANCE - We offer a full spare part service and if your goals need refurbishment this can be arranged.

PERIODICALLY CHECK NUTS & BOLTS AND RE-TIGHTEN

NEVER PUSH GOALS SIDWAYS - To move the goals use the handles and pull the goals forward or backwards.

GOALS MUST BE ANCHORED AT ALL TIMES - On hard surfaces such as artificial grass counter balance weights supplied should be used and locked in the back bar. On Grass it is possible to unlock and remove the counter balance weights from inside the ground back bar and use additional multi surface anchors with pegs (available separately). This saves the need to carry/wheel heavy weighted goal across a grass pitch.

ALL GOALS MUST BE SECURELY ANCHORED AND OR CORRECTLY COUNTER BALANCED IN ACCORDANCE WITH CURRENT GOALPOST SAFETY STANDARDS AT ALL TIMES. CONTACT THE FOOTBALL ASSOCIATION FOR THE LATEST SAFETY INFORMATION & READ OUR CARE AND MAINTENANCE DETAILS.

THE GOAL MUST BE HANDLED CAREFULLY - DO NOT DRAG GOALS. DO NOT USE GOAL FRAMES WITHOUT LOCKS. GOALS MUST ALWAYS BE FULLY DISMANTLED AFTER USE. THE STANCHIONS ARE FOR SUPPORTING NET ONLY; DO NOT LIFT GOAL WITH THE STANCHIONS. LONGER PEGS ARE AVAILABLE FOR USE ON SANDY GROUND. ON GRASS, A RISK ASSESSMENT OF SOIL CONDITIONS SUITABILITY SHOULD BE CARRIED OUT WHEN ANCHORS ARE TO BE USED. ANY DAMAGE CAUSED BY MIS-USE IS NOT COVERED UNDER THE GUARANTEE. DO NOT LEAVE REMOVABLE HANDLES ON THE GOAL DURING PLAY. THE GOALS SHOULD BE MOVED BY TWO ADULTS. THE HANDLE FITS UPRIGHTS AND GROUND FRAME CHANNELS, HOWEVER WE RECOMMEND MOVING THE GOALS AS SHOWN.

Lockable aluminium freestanding goal posts that are easy to move around use and store. Crossbar corners are welded both internally and externally to ensure they will stand up to the most rigorous conditions. Oil and clean the lock to ensure the keys are working well at all times. If a key breaks inside the lock a local locksmith will be able to remove it with a special pick. Spare keys are always available. At the end of the season when the goals are not in use check all welds to ensure they have not become damaged. Check periodically through the season that the goals have not been damaged especially if they are left up in areas prone to vandalism. When installing your goals take your time and do a good job to ensure the best results and performance. The installation guides need to be read carefully prior to fixing. Visit itsagoal.net if you need any advice or help or contact the office. To protect the life of your paintwork we suggest that 50mm wide plastic stretch tape be wrapped around the base of the posts about 600mm up from the ground to protect the paintwork from goal keepers kicking the foot of the posts to clean boots. This tape can be purchased from our web site or any local DIY store and should be renewed as and when required. It is much better however if you can ask all visiting and home goal keepers not to kick the posts. A thorough inspection each year and when goals are installed should be carried out and recorded, noted down and acted upon straight away. NEVER USE DAMAGED GOAL POSTS. Goals need to be treated and handled with care and they will then last longer and will perform better. Any paint chips need to be repaired as soon as possible. Rub down with emery paper to form a smooth surface down to bare metal and apply a good quality aluminium primer undercoat and then a top coat to seal the affected area. Any areas left untreated will allow water to penetrate between the powder coat finish and the base metal and if left unchecked the paint work will start to peel away. Any local DIY store will supply what you need. If you treat the goalposts with respect and maintain them properly they will perform year after year.

IT IS ADVISABLE IN ANY CONTACT SPORT TO TAKE OUT THE RELEVANT INSURANCES TO COVER ALL UNFORESEEABLE CIRCUMSTANCES. IT IS ADVISABLE TO CHECK YOUR GOALS WEEKLY AND UNDERTAKE ANY MAINTENANCE, CHECK PAINTWORK, CHECK NETTING, MAKES SURE ANY LOCKS OR BOLTS ARE IN PLACE, ENSURE THE FRAME IS ASSEMBLED IN ACCORDANCE WITH THE FITTING INSTRUCTIONS BEFORE EACH GAME. ANY NEW PEOPLE USING THE GOALS SHOULD BE PROVIDED WITH THIS LEAFLET AND EXTRA FITTING INSTRUCTIONS ARE AVAILABLE FROM www.itsagoal.net.

If the text is too small to read a larger easier to read copy is available upon request.



Visit our YouTube site for assembly videos :
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Additional Multi-surface anchors

Multi-surface anchors are designed to secure the freestanding goalposts to normal grass surface pitches (to 1100 Newtons forward pull test). On a grass surface, use the ground pegs provided in conjunction with the multi-surface anchors. If ground is softer then more ground anchors can be used to spread the load or longer pegs can be inserted. Always angle the pegs as shown on the fitting instructions. To remove stubborn pegs use another peg to lift out do not pull out with the anchor itself or it may damage the securing cross holding the peg in place. This is strong system designed to twist under stress and will not easily be damaged. If you are planning to anchor your goal post on tarmac the fixing positions for the multi- surface anchors need to be secure.

We advise :-

1. Dig holes in your tarmac (to sizes specified in fitting instructions).
2. Fill holes with concrete, and drill two 14mm holes 12cm apart and 70mm depth.
3. Position goal and multi-surface anchors and use a suitable 10mm concrete bolt instead of the safety grass pegs. For other surfaces such as wooden sports hall floors wood screws in our multi-surface anchor or counter balance weights can be used. The total weight to conform to the current standards for the goal post topple test can be calculated using the equation stated below.

Goalpost Nets

All our square mesh nets are made to the shape of the net. If you are putting nets up each week we recommend that you locate the top corners first and mark them using tape so that you can easily identify them each time. Place the net over the frame and fit each end onto top stanchion by securing on each corner of the crossbar and uprights using twist and lock net fixings. We recommend only nets with 100mm x 100mm mesh be used with children, to cover head entrapment regulations, Nets with 120mm x 120mm mesh are acceptable for use by adults. Nets can be tied into a bundle and placed into a pillow case (not to damage washing machine) and washed at 40 degrees Celsius with normal washing powder to keep them in tip top condition. Be aware rabbits and rodents have been known to nibble at the base of nets. If nets are left outside we advise lifting off from ground level. If you have this problem sprinkle pepper along the bottom of the net and this should help deter most wild animals.

Counter balance weight system - OPTIONAL EXTRA not supplied with goal.

The ITSA GOAL posts counter balance weight system consists of two counter balance weights each weighing 11kgs fastened together, 22 kilos of counterweight spread over 500mm. The counter balance weight system is used on flat level playing surfaces or where multi-surface anchors can not be used i.e. sports halls, artificial grass pitches etc. The two connected weights together can be lifted on the frame and used externally. If anchoring your freestanding goalpost is not possible, the guidance and technical notes set out by the Football Association give clear instructions for the use of counter balance weights. If you are unsure what weight you are required to use on your freestanding goal posts, you can work out the weight needed by using the following procedure.

1 Measure the height of the crossbar, 2 Measure the length of the goal's side bar. 3 Divide the height by the length. Multiply the result by 112Kg and make a note of the answer. This is the total weight in kilograms that should stabilize the goal to safety standards.

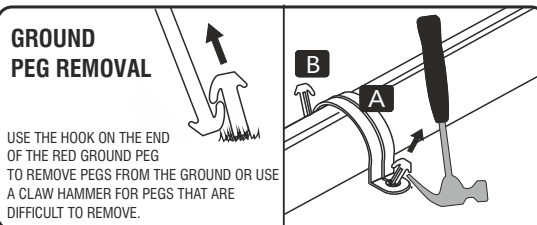
Example: A Regulation Goal, 2.44m high with a 2.025m ground sideframe the calculation would be: 2.44 divided by 2.025 = 1.205 therefore 1.205 x 112Kg = the total weight required for this goal would be 135Kg (less the weight of the back ground bar).

The Football Association Goals for Football Guidance Notes & Technical Details

Freestanding goals will only be safe if you stabilize them properly. Always use the accessories and anchors supplied for the purpose of anchoring a goal. The most reliable methods of stabilizing freestanding goals are:

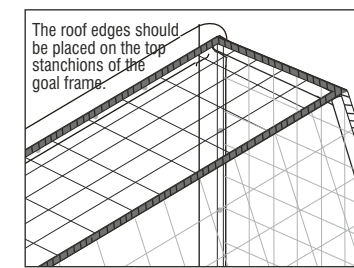
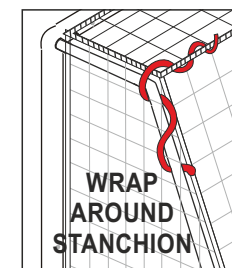
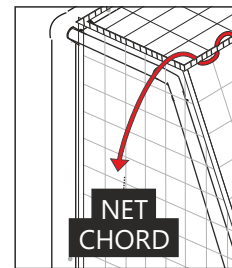
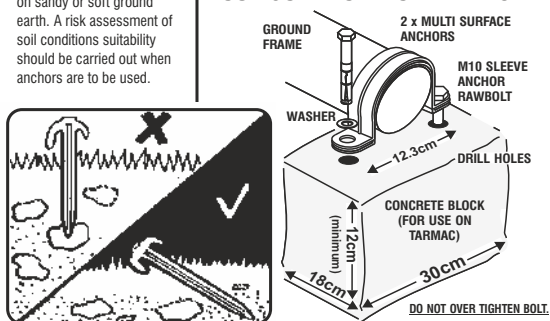
A. attaching the back bar to permanent fixing points, B. using adequate weights attached to the goals backbar,

C. adequate ground anchors. We strongly recommend you use one of these methods. The diagram on the right shows a typical freestanding goal foundation that will give a permanent pitch fixing. VISIT www.itsagoal.net for up to date goal post safety information



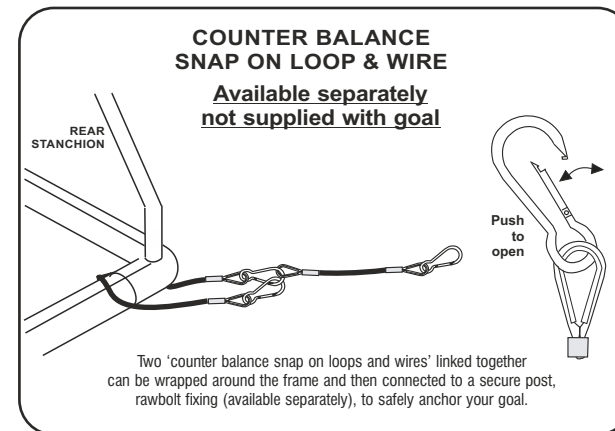
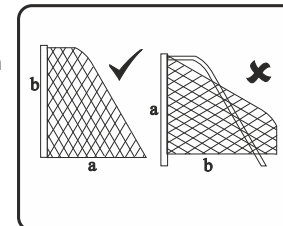
Longer pegs (available separately) are to be used on sandy or soft ground etc. A risk assessment of soil conditions suitability should be carried out when anchors are to be used.

THIS METHOD SECURELY ANCHORS YOUR GOAL DOWN ON TARMAC

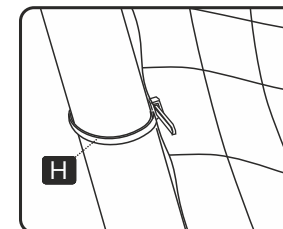


To help define the roof of the net. Tie the cord to one side and pull the net chord and wrap neatly around the stanchion section. If you are regularly attaching or detaching the net then apply colored tape to the roof edges to help identify the roof area.

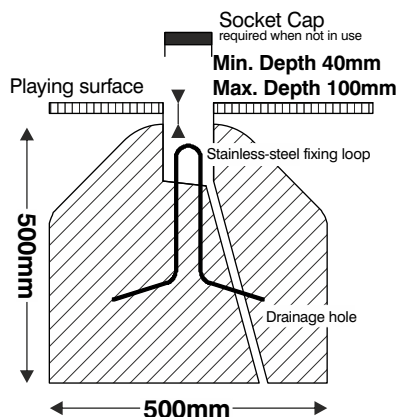
Net ties provided are optional. They allow the net to be fitted firmly to the net support stanchions. The net includes a head cord which can be tied tightly between the two top net supports to create a professional roof to the net. Attached to the net to the ground back bar using the net ties supplied. We recommend tying the net sufficiently along the back bar so that the net does not interfere with the wheels during transportation.



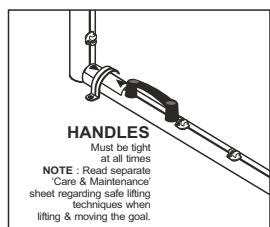
◀ SQUARE MESH Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar. NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright (b).



Permanant Fixing Point



OPTIONAL ITEMS - CONTACT THE GOAL LINE 01142434200



HANDLE COMPONENTS PER GOAL PRE-ASSEMBLED ON FRAMES

- | | |
|--------------------------------------|----|
| BH BACKBAR SECTION | ×2 |
| M81 M8 BOLT 100m Length & NUT | ×4 |
| M8C PLASTIC HANDLE CAP | ×4 |
| HFI ALLOY HANDLE FILLET | ×4 |

IMPORTANT - Test each goal post before use to satisfy yourself that you have enough counter balance weights attached to the goal to prevent toppling.

Chain and cable attachments - Whatever method is used to stabilize a goal, any attachment chain or a wire cable between the goal and the weight, anchor, eye bolt or other fixing point should be as short as possible and not allow the back bar to lift more than 50 mm.

Care and Maintenance

1. NEVER use our goalposts without securing locks or correct fittings or in non conforming ground sockets.
2. DAMAGED COMPONENTS requested under guarantee must be returned for inspection. Failure to follow the warnings, assembly and fitting instructions contained in this document may invalidate your guarantee.

For video demonstrations visit :
www.youtube.com/Footballgoalposts