

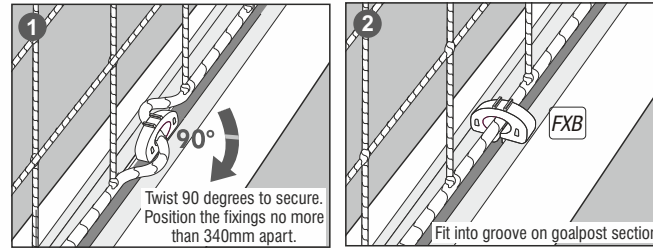
# COMPONENTS

<b>RC</b>	CORNER BRACKET	x4	
<b>UC</b>	UPRIGHT CORNER BRACKET with attached 4 x FLANGED BUSHES	x2	
<b>B</b>	NYLON SPIGOT	x4	
<b>D</b>	MULTI-SURFACE ANCHOR (80mm)	x6	
<b>E</b>	GROUND PEG	x12	
<b>F</b>	NYLON STANCHION ELBOW	x2	
<b>G</b>	NYLON LOWER BACK STANCHION CONNECTOR	x2	
<b>J</b>	M10 SOCKET DOME SCREW AND HEX DOME NUT - 80mm LONG	x12	
<b>K</b>	M8 HEX SCREW AND HEX DOME NUT - 50mm LONG	x8	
<b>FXB</b>	SLOT NET FIXINGS	x35	
<b>NT</b>	NET TIES	x26	
<b>AK</b>	HEX KEY FOR COMPONENT J	x1	
<b>NET</b>	GOAL NET 8' x 4'	x1	

# 80 ALUMINIUM FLAT-PACK 8' x 4' GOAL

**CARE & MAINTENANCE** - see separate sheet supplied or visit [www.itsagoal.net](http://www.itsagoal.net) for additional copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service and if your goals need refurbishment this can be arranged.

## FITTING GOALPOST SLOT NET FIXINGS



# FITTING INSTRUCTION



[www.itsagoal.net](http://www.itsagoal.net)

TEL: 0114 24 34 200  
SPARE PARTS

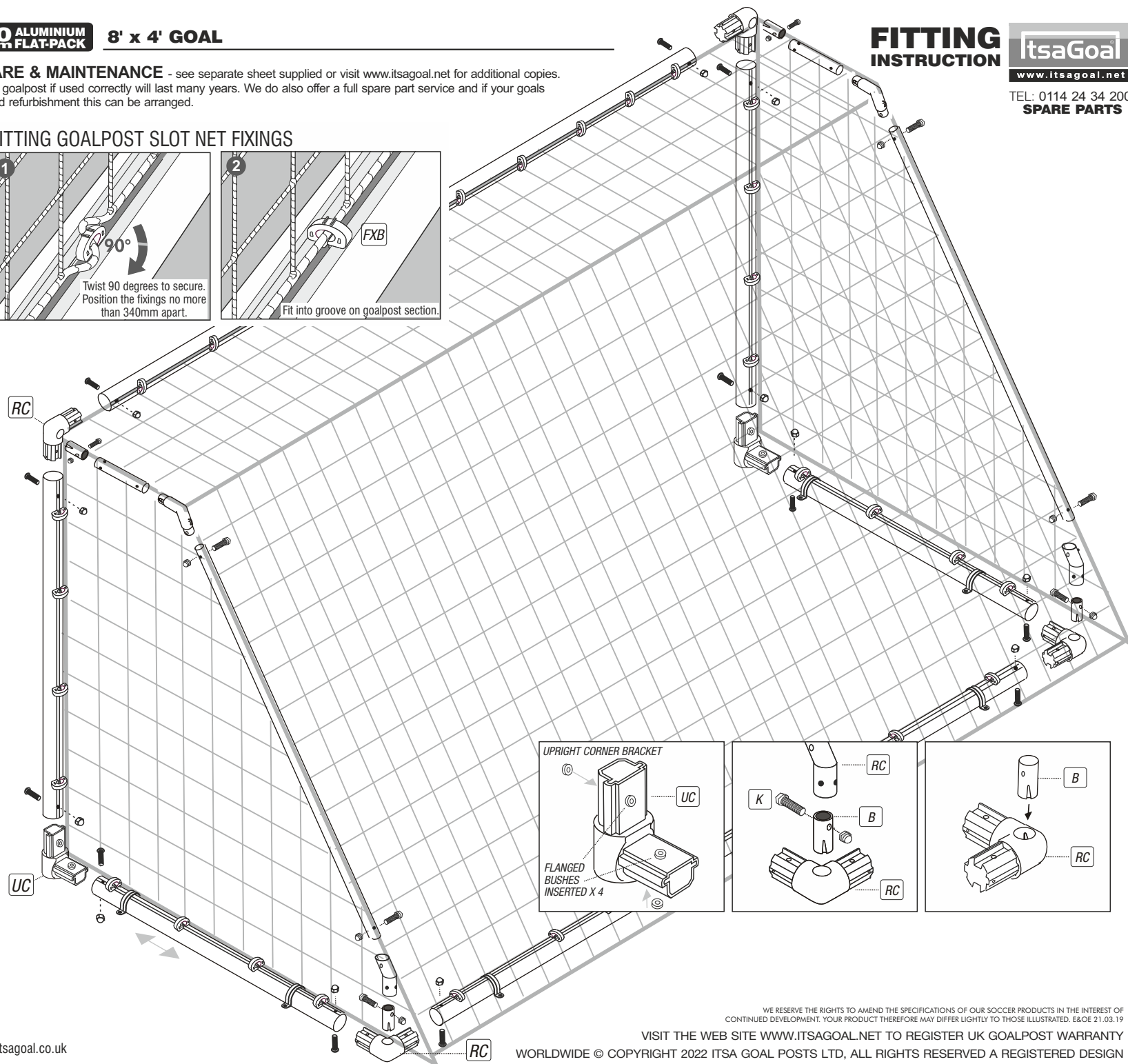
## POST SECTIONS

Aluminium Sections and Tubes

<b>M</b>	CROSSBAR SECTION 2422mm LONG - 80mm Diameter	x1	
<b>N</b>	BACKBAR SECTION 2422mm LONG - 80mm Diameter	x1	
<b>O</b>	SIDEBAR SECTION 865mm LONG - 80mm Diameter	x2	
<b>P</b>	UPRIGHT SECTION 1205mm LONG - 80mm Diameter	x2	
<b>Q</b>	TOP STANCHION TUBE 239mm LONG - 40mm Diameter	x2	
<b>R</b>	BACK STANCHION TUBE 1265mm LONG - 40mm Diameter	x2	

### GOAL POSTS MUST BE ANCHORED AT ALL TIMES

Optional longer pegs are available for use on sandy ground. On grass, a risk assessment of soil and weather conditions suitability should be carried out when anchors or optional counter weights are to be used. TEL: 0114 2434200



Visit our YouTube site for assembly videos :  
[www.youtube.com/user/Footballgoalposts](http://www.youtube.com/user/Footballgoalposts)

Goalpost spare parts and replacement nets are available at - [www.itsagoal.co.uk](http://www.itsagoal.co.uk)

WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER LIGHTLY TO THOSE ILLUSTRATED. E&OE 21.03.19

VISIT THE WEB SITE [WWW.ITSAGOAL.NET](http://WWW.ITSAGOAL.NET) TO REGISTER UK GOALPOST WARRANTY

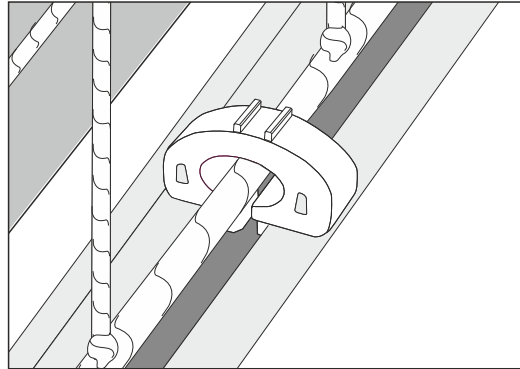
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# Goalpost Slot Net Fixing

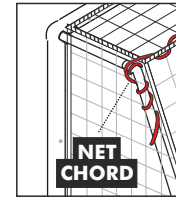
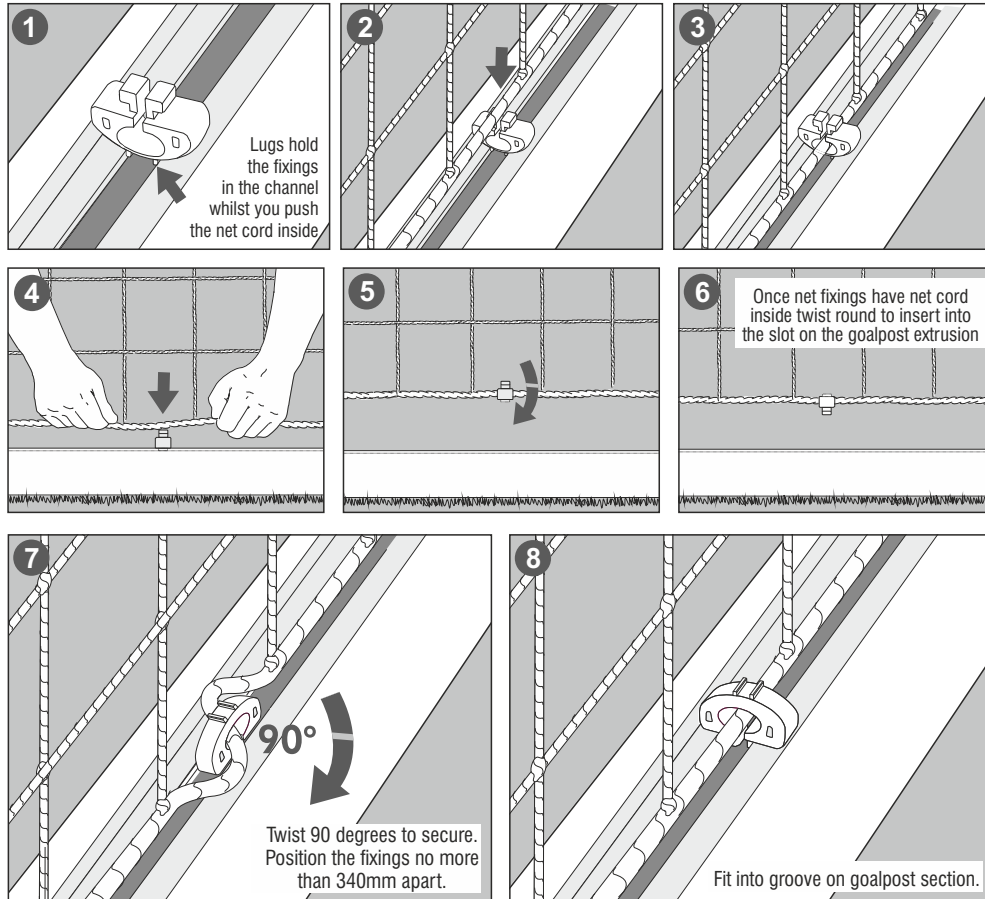
A net fixing that works on most aluminum goalposts that have a slot on the rear of the posts. This net fixing can be left in place in the slot on the goal extrusion or can be twisted out and left attached in position on the net.

To attached the net turn the net fixing upside down and lay it into the slot with the opening facing up. Do this with goal post extrusion laid on the ground. The two lugs on the top of the fixing will hold the fixing clip firmly in the goalpost slot upside down to enable the net to be pushed through the opening on the back of the fixing.

This is a unique design feature that makes it easier to insert the net inside the fixing compared to other similar types of net fixings. Much easier to fit than other similar net fixings.

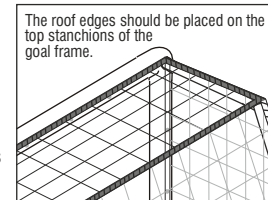


## Fitting Instructions

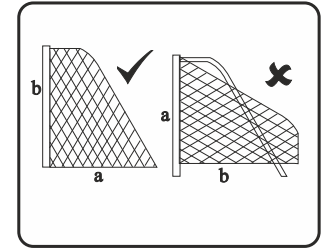


To help define the roof of the net. Tie the cord to one side and pull the net chord tight and wrap neatly down and around the stanchion section.

If you are regularly attaching or detaching the net then apply colored tape to the roof corners of net to help identify the roof area.



The roof edges should be placed on the top stanchions of the goal frame.



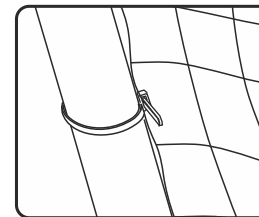
◀ **SQUARE MESH** Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar.

NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright. (b)

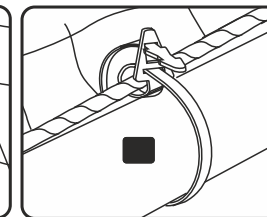
## SMALLER STANCHION NET TIES

Smaller net ties are ideal to attach nets to the side frames and the back net support tubes. These are useful when you leave your nets attached to the goals at all times as shown on the diagram to the left. (Diagram A).

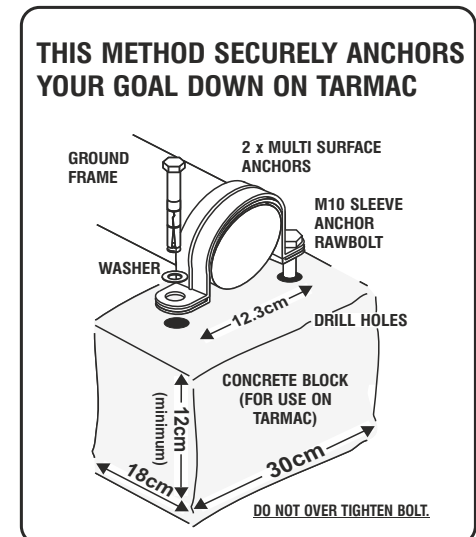
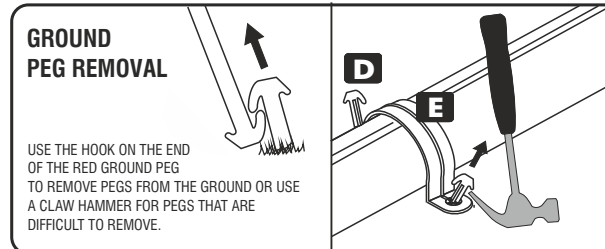
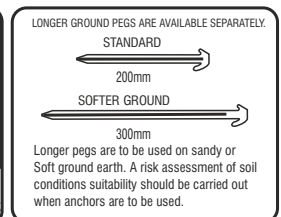
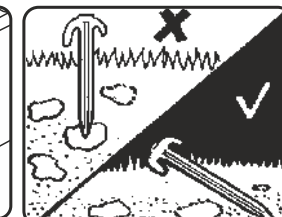
**ANCHORING YOUR GOAL ON GRASS - POSITION YOUR GOAL ON A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS SHOWN) HAMMER THE PEGS THROUGH THE HOLES ON THE ANCHOR DOWN UNDER THE FRAME INTO THE GRASS. ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. ANCHORS WITH EXTRA BOLTS CAN BE USED FOR HARD SURFACES SUCH AS TARMAC. COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY).**



OPTIONAL - STANCHION TIES



OPTIONAL - NET TIES



**SPARE PARTS TEL: 0114 24 34 200**

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MADE IN ENGLAND [www.itsagoal.net](http://www.itsagoal.net)

