

AT START & END

LOCK & SECURE PATENTED SYSTEM

OF SEASON

Ι

MAKE SURE NO CHILDREN ARE PRESENT AT ANY TIME DURING GOAL INSTALLATION, REMOVAL OR ASSEMBLY.

### QUALITY CONTROL

For quality control each goalpost is assembled before despatch. This is to ensure alignment of fixing positions and so customers can be assured their goalpost will assemble. The corners and fixing joints are marked and should be matched up as they are individually made by craftsmen and assembled in the workshop before despatch. If you have multiple goals of the same type the numbering is the final quality control check before goal posts are despatched.

Visit our YouTube site for assembly videos : www.youtube.com/user/Footballgoalposts

INSTALLING & DISMANTLING THE GOAL (see OVERLEAF)

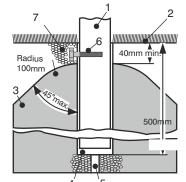
For information on installing and dismantling the goal please read and follow the instructions on the other side of the page.



# **GROUND SOCKET** Installation diagram

1 Upright **5 Drainage Hole** 6. Socket Bolt 2 Sport Surface 7. Pea Gravel **3 Concrete Block** 4 Ground Socket

Note 'Socket bolt' must be inserted to prevent ingress of soil into ground socket. Put a dab of grease on it and insert the screw into the hole and just leave it in place. At any time in the future it can be locked'.



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#### **IMPORTANT- GROUND SOCKET GOAL POST** in ground socket side view 120mm SIDE VIEW UPRIGHT SIDE VIEW FRONT POST BACK OF OF POST POSTS **B1** Mananharmananana 120mm POST POST FLUSH TO IN SOCKET FRONT OF ALLOW SOCKET SPACE INSIDE UPRIGHT SOCKET SOCKET HERE POST VIEW FROM SIDE

Grey area on diagram denotes the space that should be present once goal is inserted in socket. When fitting any ground socket, MMMMMMMM tape the top over to prevent concrete dropping inside the socket DURING INSTALLATION OF THE GROUND SOCKET. Locate Upright locking screw to the back of the post when fitting.



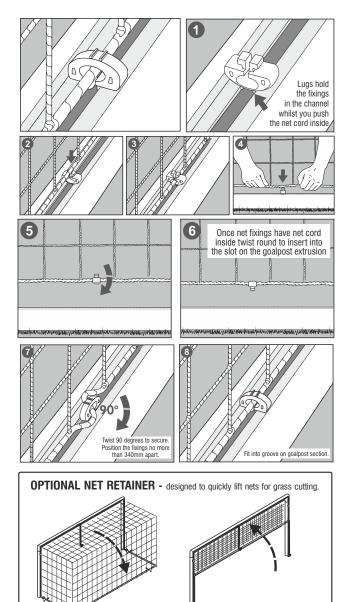
### Goalpost Slot Net Fixing Fitting Instructions

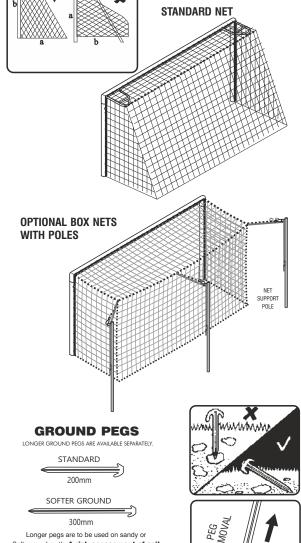
A net fixing that works on most aluminum goalposts that have a slot on the rear of the posts. This net fixing can be left in place in the slot on the goal extrusion or can be twisted out and left attached in position on the net. To attached the net turn the net fixing upside down and lay it into the slot with the opening facing up. Do this with goal post extrusion laid on the ground. The two lugs on the top of the fixing will hold the fixing clip firmly in the goalpost slot upside down to enable the net to be pushed through the opening on the back of the fixing. This is a unique design feature that makes it easier to insert the net inside the fixing compared to other similar types of net fittings. Much easier to fit than other similar net fixings

## **Net Fixing**

STEP 1 Attach the net to the net fixings on the crossbar and uprights. Fit the corners of the net to the top of each upright first then clip the net onto all other net fixings. STEP 2 Insert the red safety pegs (optional) to peg your net to the ground, fit corners first. Always insert pegs at an angle. When removing pegs use the back of a peg to take out. Do remove peas by pulling nets.

**STEP 4** The net will have a net head cord. This is to lift the roof of the goal up behind the crossbar. Wrap the cord on the top of the net support on one side and tie off then go to the other side and pull tight and then wrap around the top support and tie off.





Longer pegs are to be used on sandy or

Soft ground earth. A risk assessment of soil

conditions suitability should be carried out

when anchors are to be used

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