




# 80MM ALUMINIUM

## 12' X 4' FOLDING GOAL without ground back bar

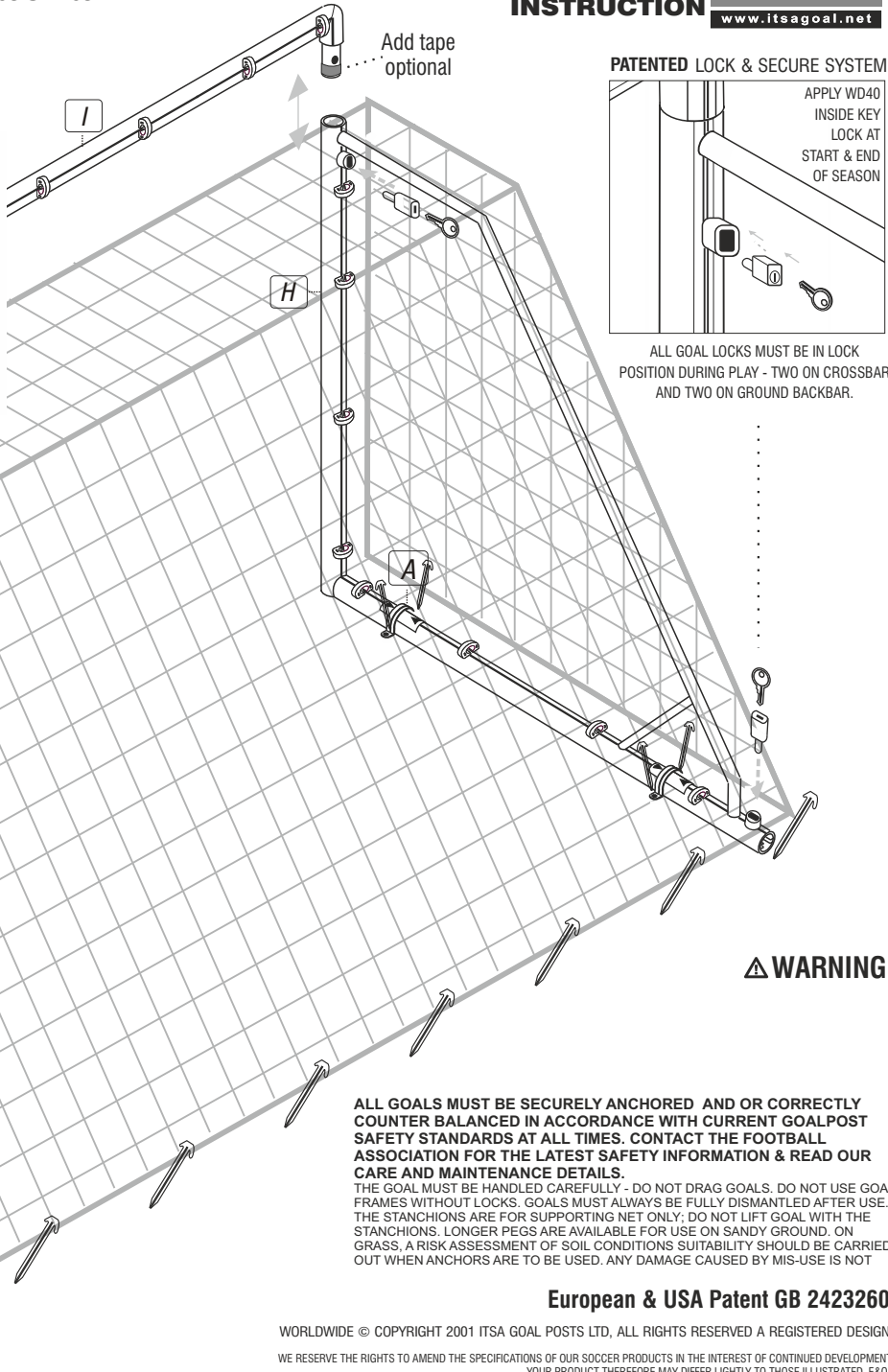
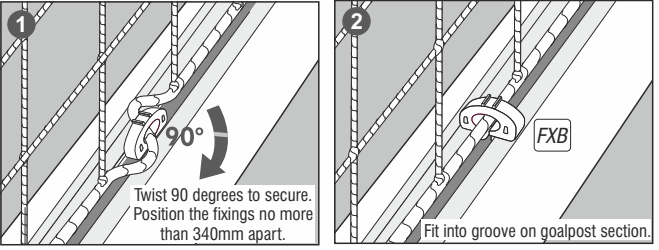
### COMPONENTS

<b>A</b>	MULTI-SURFACE ANCHOR (80)	x4	
<b>B</b>	GROUND PEG	x20	
<b>C</b>	BRASS BARREL LOCK	x2	
<b>D</b>	KEY	x2	
<b>E</b>	STANCHION NET TIES - SMALL	x8	
<b>FXB</b>	GOAL NET CLIPS FOR ALLOY	x28	
<b>NET</b>	GOAL NET 12' x 4'	x1	

### POST SECTIONS

<b>G</b>	LEFT SIDE FRAME	x1	
<b>H</b>	RIGHT SIDE FRAME	x1	
<b>I</b>	CROSSBAR SECTION	x1	

### NET FIXINGS FOR THE CROSSBAR & UPRIGHTS



**REMOVABLE  
TRANSPORTER  
WHEELS AVAILABLE**

Not included - See over or visit [itsagoal.net](http://itsagoal.net)

**WARNING**

**European & USA Patent GB 2423260**

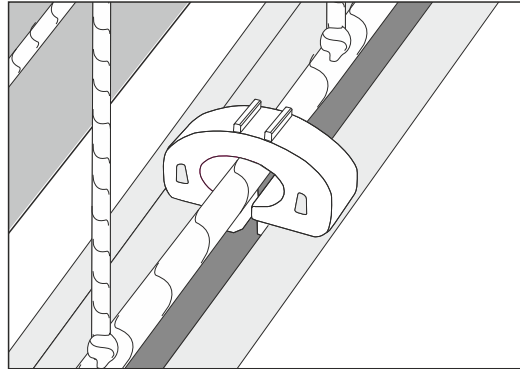
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WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT.  
YOUR PRODUCT THEREFORE MAY DIFFER LIGHTLY TO THOSE ILLUSTRATED. E&OE

## Goalpost Slot Net Fixing

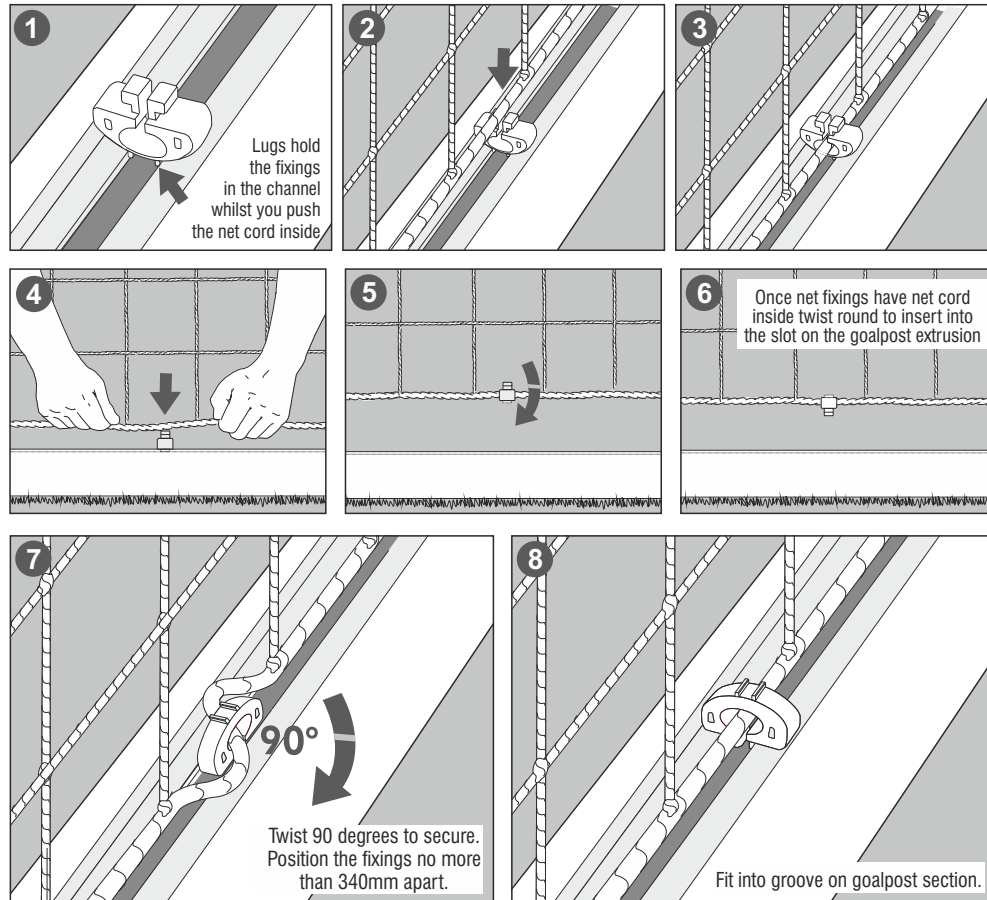
A net fixing that works on most aluminum goalposts that have a slot on the rear of the posts. This net fixing can be left in place in the slot on the goal extrusion or can be twisted out and left attached in position on the net.

To attached the net turn the net fixing upside down and lay it into the slot with the opening facing up. Do this with goal post extrusion laid on the ground. The two lugs on the top of the fixing will hold the fixing clip firmly in the goalpost slot upside down to enable the net to be pushed through the opening on the back of the fixing.

This is a unique design feature that makes it easier to insert the net inside the fixing compared to other similar types of net fittings. Much easier to fit than other similar net fixings.

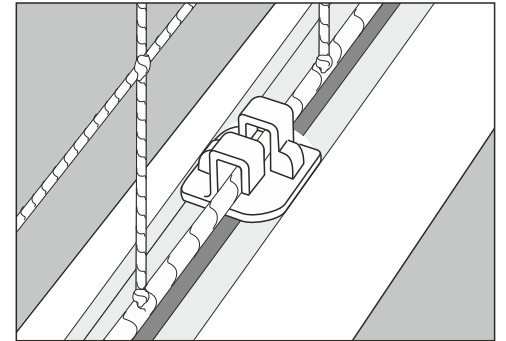


## Fitting Instructions

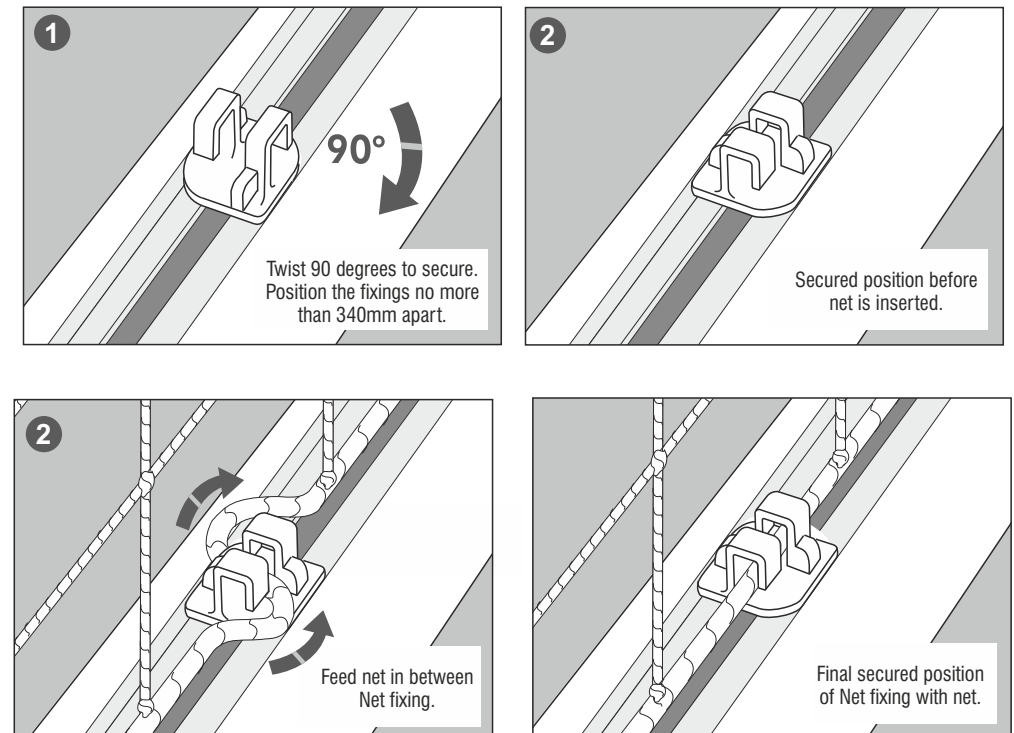


## Quick Release Net Fixing

Slide the net fixings into the slot on the rear of the aluminum goalpost extrusion and twist ninety degrees to secure. Position the fixings not more than 340mm apart to conform to the latest goalpost safety standards. These fixings will fit into most aluminum goalposts with rear slots. The recessed net fixing is designed to be left in position on the goalposts and nets are simply slotted into the middle of the clip and rotated ninety degrees to hold the net in place. To remove the net just twist sideways ninety degrees and lift out. Fast easy quick release net fitting.



## Fitting Instructions



Note: If the net is to be permanently attached to the goal we offer a different Slot fittings, visit [itsagoal.net](http://itsagoal.net) for more information.

MADE IN ENGLAND [www.itsagoal.net](http://www.itsagoal.net)

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Lockable aluminium folding patented goal posts that are easy to move around use and store. Crossbar corners are welded both internally and externally to ensure they will stand up to the most rigorous conditions. The corners will not expand apart as with other goals as expansion is carried through the corner to lift the crossbar slightly and then when contracting gravity will take over. Oil and clean the lock to ensure the key is working well at all times. If a key breaks inside the lock a local locksmith will be able to remove it with a special pick. Spare keys and locks are always available. At the end of the season when the goals are not in use check all welds to ensure they have not become damaged. Check periodically through the season that the goals have not been damaged especially if they are left up in areas prone to vandalism. When installing your goals take your time and do a good job to ensure the best results and performance. The installation guides need to be read carefully prior to fixing. I can be contacted at any time on 07974745768 if you need any advice or help. To protect the life of your paintwork we suggest that 50mm wide plastic stretch tape be wrapped around the base of the posts about 600mm up from the ground to protect the paintwork from goal keepers kicking the foot of the posts to clean boots. This tape can be purchased from our web site or any local DIY store and should be renewed as and when required. It is much better however if you can ask all visiting and home goal keepers not to kick the posts. A thorough inspection each year and when goals are installed should be carried out and recorded. A goal post maintenance sheet is available to be downloaded from our web site [www.itsagoal.net](http://www.itsagoal.net). Problems should be recorded, noted down and acted upon straight away. NEVER USE DAMAGED GOAL POSTS. Goals need to be treated and handled with care and they will then last longer and will perform better. Any paint chips need to be repaired as soon as possible. Rub down with emery paper to form a smooth surface down to bare metal and apply a good quality aluminium primer undercoat and then a top coat to seal the affected area. Any areas left untreated will allow water to penetrate between the powder coat finish and the base metal and if left unchecked the paint work will start to peel away. Any local DIY store will supply what you need. If you treat the goalposts with respect and maintain them properly they will perform year after year.

Multi-surface anchors

Multi-surface anchors are designed to secure the freestanding goalposts to normal grass surface pitches (to 1100Newtons forward pull test). On a grass surface use the ground pegs provided in conjunction with the multi-surface anchors. If ground is softer then more ground anchors can be used to spread the load or longer pegs can be inserted. The safety ground pegs can also be used to retain your net if rear ground frames are not used with the folding goal. Always angle the pegs as shown on the fitting instructions. To remove stubborn pegs use another peg to lift out do not pull out with the anchor itself or it may damage the securing cross holding the peg in place. This is strong system designed to twist under stress and will not easily be damaged. If you are planning to anchor your goal post on tarmac the fixing positions for the multi-surface anchors need to be secure. We advise :-

- 1. Dig holes in your tarmac (to sizes specified in fitting instructions).
- 2. Fill holes with concrete, and drill two 14mm holes 12cm apart and 70mm depth.
- 3. Position goal and multi-surface anchors and use a suitable 10mm concrete bolt instead of the safety grass pegs. For other surfaces such as wooden sports hall floors wood screws in our multi-surface anchor or counter balance weights can be used. The total weight to conform to the current standards for the goal post topple test can be calculated using the equation stated below.

Goalpost Nets

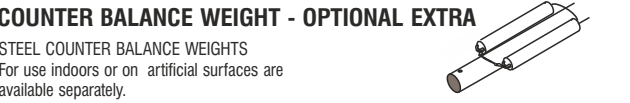
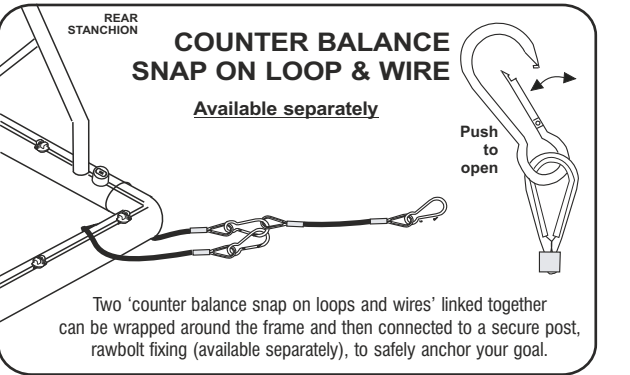
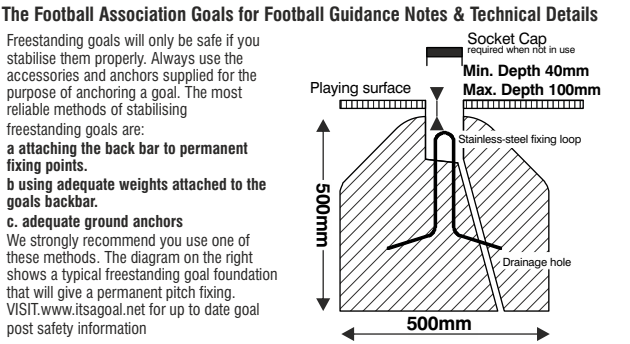
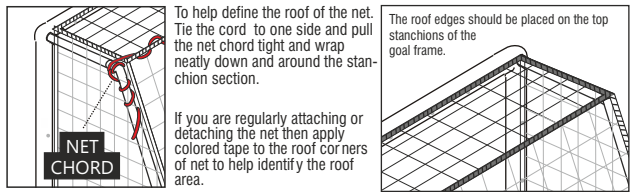
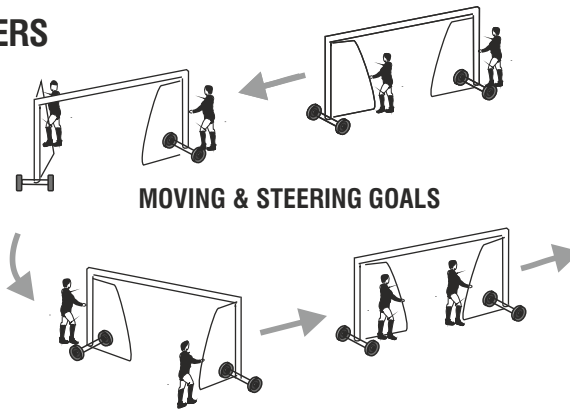
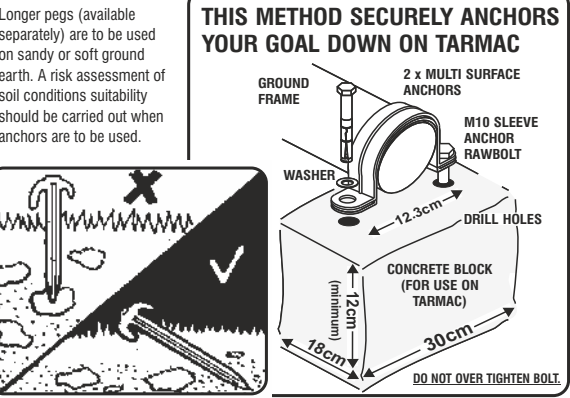
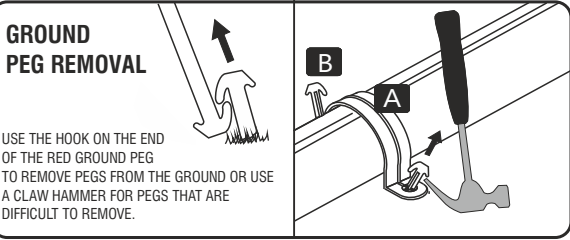
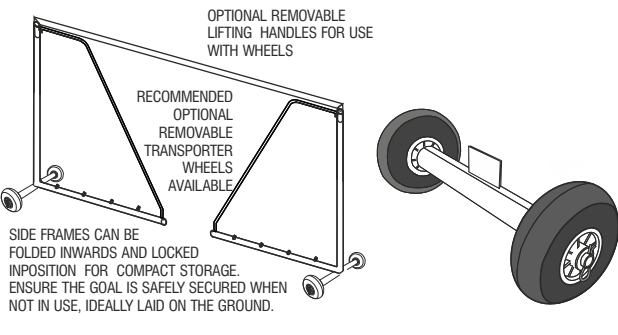
All our square mesh nets are made to the shape of the net. If you are putting nets up each week we recommend that you locate the top corners first and mark them using tape so that you can easily identify them each time. Folding goal posts however are designed to enable the net to be left on the goal frame in the non-play position to allow swift match day installation. Place the net over the frame and fit each end onto top stanchion by securing on each corner of the crossbar and uprights using twist and lock net fixings. We recommend only nets with 100mm x 100mm mesh be used with children, to cover head entrapment regulations, Nets with 120mm x 120mm mesh are acceptable for use by adults. Nets can be tied into a bundle and placed into a pillow case (not to damage washing machine) and washed at 40 degrees Celsius with normal washing powder to keep them in tip top condition. Be aware rabbits and rodents have been know to nibble at the base of nets. If nets are left outside we advise liftingff from ground level. If you have this problem sprinkle pepper along the bottom of the net and this should help deter most wild animals.

Counter balance weight system

The ITSA GOAL posts counter balance weight system consists of two counter balance weights each weighing 11kgs fastened together, 22 kilos of counterweight spread over 500mm. The counter balance weight system is used on flat level playing surfaces or where multi-surface anchors can not be used i.e. sports halls, artificial grass pitches etc. The two connected weights together can be lifted on the frame and used externally. If anchoring your freestanding goalpost is not possible, the guidance and technical notes set out by the Football Association give clear instructions for the use of counter balance weights. If you are unsure what weight you are required to use on your freestanding goal posts, you can work out the weight needed by using the following procedure. 1 Measure the height of the crossbar., 2 Measure the length of the goal's side bars. 3 Divide the height by the length. Multiply the result by 112Kg and make a note of the answer. This is the total weight in kilograms that should stabilizes the goal to safety standards. Example: A Regulation Goal, 2.44m high with a 2.025m ground sideframe the calculation would be: 2.44 divided by 2.025= 1.205 therefore 1.205 x 112Kg = the total weight required for this goal would be 135Kg (less the weight of the back ground bar).

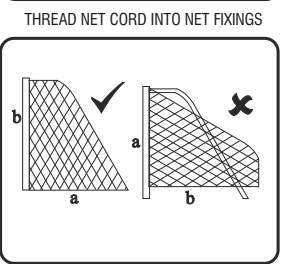
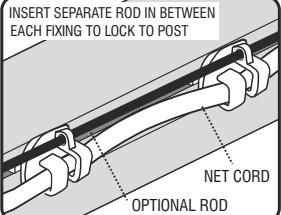
OPTIONAL REMOVABLE WHEEL TRANSPORTERS

The goal side frames fold neatly under the crossbar and lock away after use with Barrel Lock.

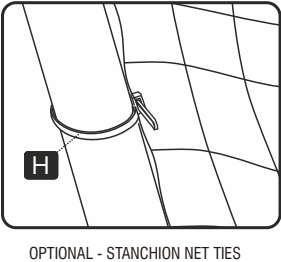


**Test each goal post before use to satisfy yourself that you have enough counter balance weights attached to the goal to prevent toppling.**  
**Chain and cable attachments** Whatever method is used to stabilize a goal, any attachment chain or a wire cable between the goal and the weight, anchor, eye bolt or other fixing point should be as short as possible and not allow the back bar to lift more than 50 mm.  
**Care and Maintenance**  
1. NEVER use our goalposts without securing locks or correct fittings or in non conforming ground sockets. 2. DAMAGED COMPONENTS requested under guarantee must be returned for inspection. Failure to follow the warnings, assembly and fitting instructions contained in this document may invalidate your guarantee.  
**IT IS ADVISABLE IN ANY CONTACT SPORT TO TAKE OUT THE RELEVANT INSURANCES TO COVER ALL UNFORESEEABLE CIRCUMSTANCES. IT IS ADVISABLE TO CHECK YOUR GOALS WEEKLY AND UNDERTAKE ANY MAINTENANCE, CHECK PAINTWORK, CHECK NETTING, MAKES SURE ANY LOCKS OR BOLTS ARE IN PLACE, ENSURE THE FRAME IS ASSEMBLED IN ACCORDANCE WITH THE FITTING INSTRUCTIONS BEFORE EACH GAME. ANY NEW PEOPLE USING THE GOALS SHOULD BE PROVIDED WITH THIS LEAFLET AND EXTRA FITTING INSTRUCTIONS ARE AVAILABLE FROM [www.itsagoal.net](http://www.itsagoal.net).**  
If the text is too small to read a larger easier to read copy is available upon request.

European & USA Patent GB 2423260  
For video demonstrations visit :  
[www.youtube.com/Footballgoalposts](http://www.youtube.com/Footballgoalposts)



**SQUARE MESH** Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar.  
**NOTE:** If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright (b).



**TWIST & LOCK Recessed Net Fixings**  
Fit the recessed goal net fixings into the rear slots on the goal post sections and twist 90 degrees to secure. Position the fixings not more than 340mm apart. The recessed net fixings are designed to fit ITSA goal rear slotted aluminium goal posts. When goal nets are left attached they can also be secured with a 4mm rod that can slide down through the net fixings to prevent unauthorized removal of the net fixings or goal net.

