








COMPONENTS

A	CORNER BRACKET 4 HOLES	x4	
FB	FOLDING BRACKET	x2	
X	CORNER BRACKET UPRIGHT 8 HOLES	x2	
B	SPIGOT	x4	
C	BLANKING CAP	x2	
D	MULTI-SURFACE ANCHOR	x4	
E	GROUND PEG	x8	
F	STANCHION ELBOW	x2	
G	LOWER BACK STANCHION CONNECTOR	x2	
H	LARGE QUICK RELEASE BUTTON	x12	
I	SMALL QUICK RELEASE BUTTON	x8	
J	NET TIE	x12	
SC	STRAIGHT CONNECTOR	x1	
K	ARROW HEAD NET FIXING with attached LOCKING PIN	x31	
NET	GOAL NET 16' x 7'	x1	
NH	GROUND FRAME NET FIXING HOOK	x28	

POST SECTIONS

LI	CROSSBAR SECTION with insert 2422mm LONG - 68mm Diameter	x1	
L	CROSSBAR SECTION no insert 2422mm LONG - 68mm Diameter	x1	
M	BACKBAR SECTION 2422mm LONG - 68mm Diameter	x2	
N	SIDEBAR SECTION 1726mm LONG - 68mm Diameter	x2	
O	UPRIGHT SECTION 68mm Diameter	x2	
P	TOP STANCHION TUBE 630mm LONG - 40mm Diameter	x2	
Q	BACK STANCHION TUBE 2232mm LONG - 40mm Diameter	x2	

CARE & MAINTENANCE - see separate sheet supplied or visit www.itsagoal.net for additional copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service and if your goals need refurbishment this can be arranged

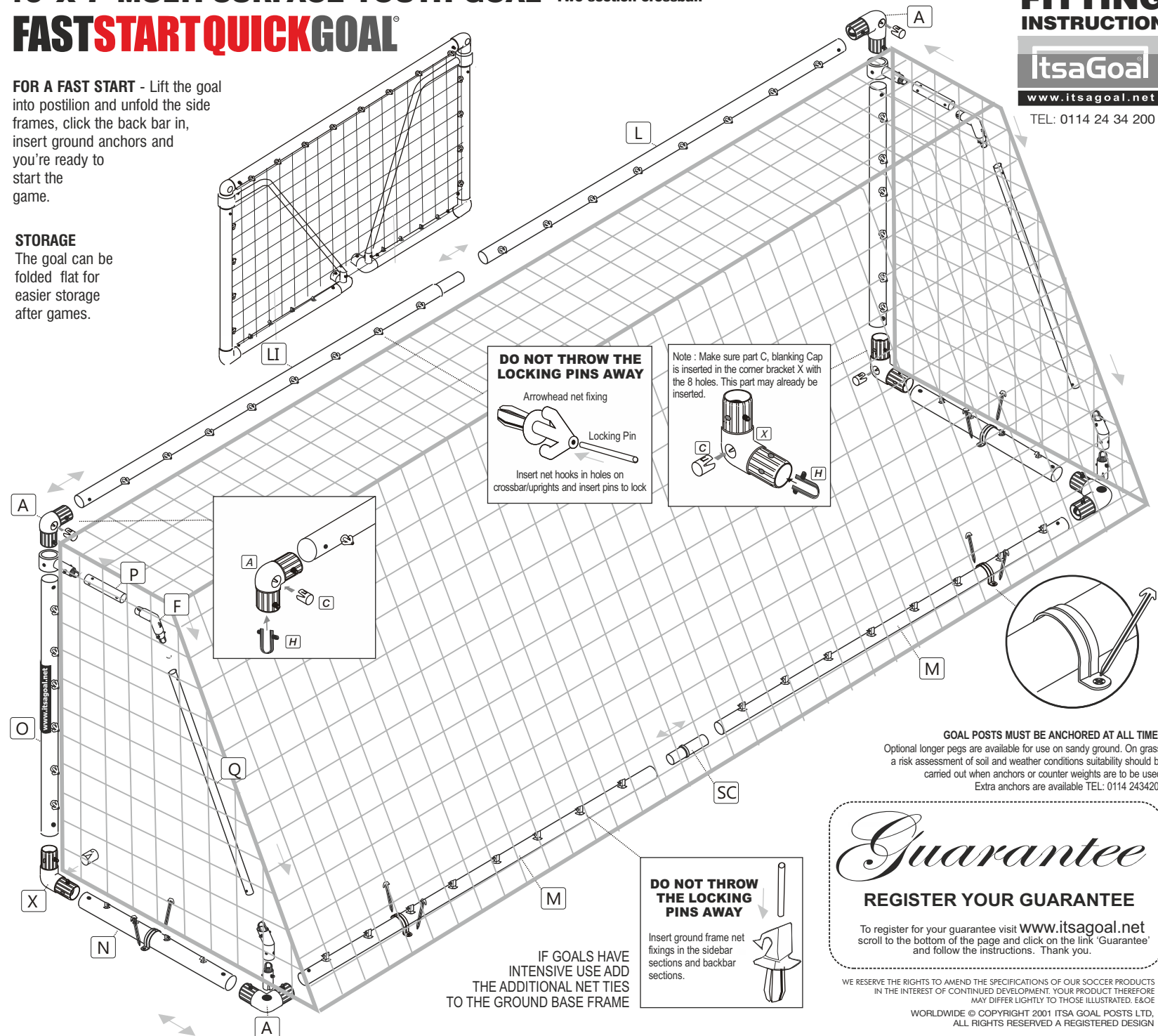
16' X 7' MULTI-SURFACE YOUTH GOAL Two section crossbar.

FASTSTARTQUICKGOAL®

FOR A FAST START - Lift the goal into position and unfold the side frames, click the back bar in, insert ground anchors and you're ready to start the game.

STORAGE

The goal can be folded flat for easier storage after games.



FITTING INSTRUCTION

ItsaGoal

www.itsagoal.net

TEL: 0114 24 34 200

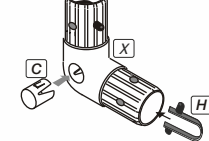
DO NOT THROW THE LOCKING PINS AWAY

Arrowhead net fixing



Insert net hooks in holes on crossbar/uprights and insert pins to lock

Note: Make sure part C, blanking Cap is inserted in the corner bracket X with the 8 holes. This part may already be inserted.



GOAL POSTS MUST BE ANCHORED AT ALL TIMES

Optional longer pegs are available for use on sandy ground. On grass, a risk assessment of soil and weather conditions suitability should be carried out when anchors or counter weights are to be used. Extra anchors are available TEL: 0114 2434200

Guarantee

REGISTER YOUR GUARANTEE

To register for your guarantee visit www.itsagoal.net scroll to the bottom of the page and click on the link 'Guarantee' and follow the instructions. Thank you.

WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER SLIGHTLY TO THOSE ILLUSTRATED. E&OE

WORLDWIDE © COPYRIGHT 2001 ITSA GOAL POSTS LTD, ALL RIGHTS RESERVED A REGISTERED DESIGN

IF GOALS HAVE INTENSIVE USE ADD THE ADDITIONAL NET TIES TO THE GROUND BASE FRAME

DO NOT THROW THE LOCKING PINS AWAY

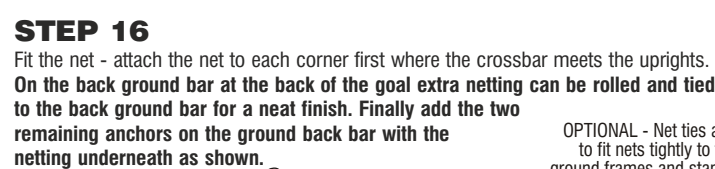
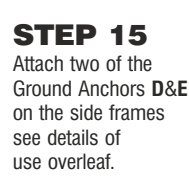
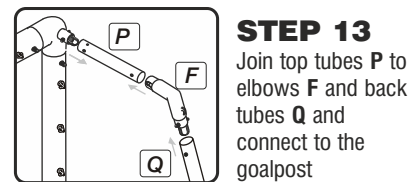
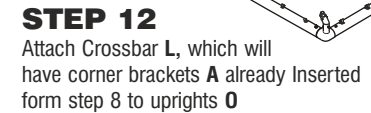
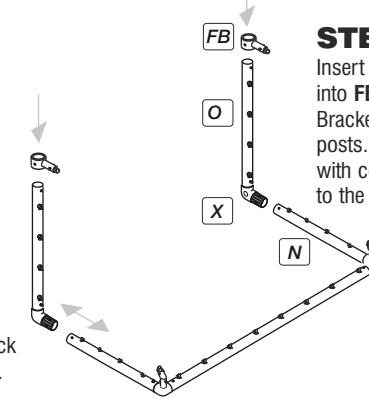
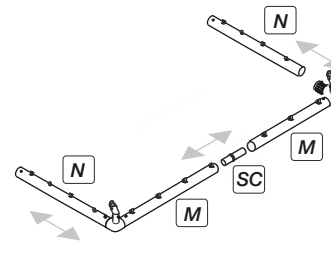
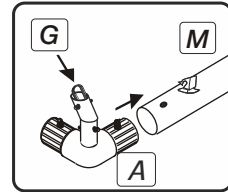
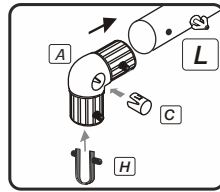
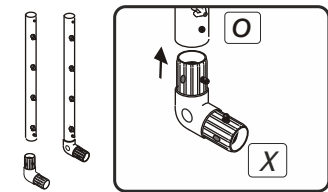
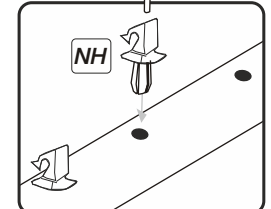
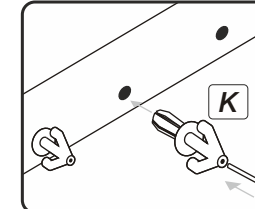
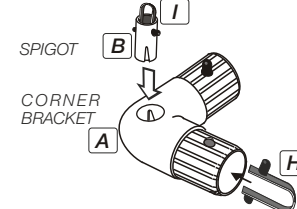
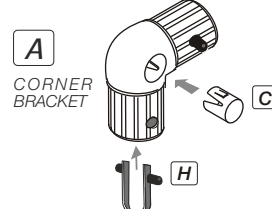
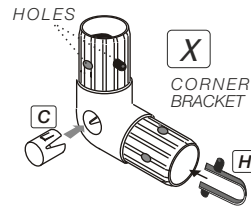
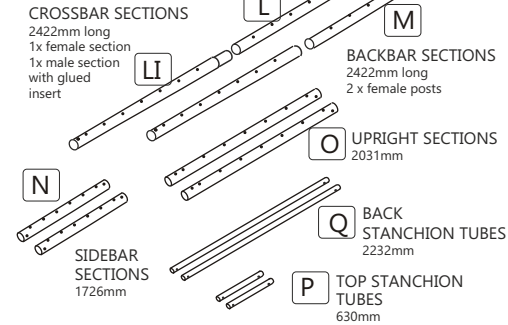
Insert ground frame net fixings in the sidebar sections and backbar sections.



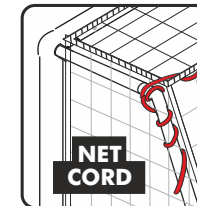
STEP BY STEP ASSEMBLY

FOR EASIER ASSEMBLY Use a rubber mallet and also spray furniture polish inside posts. Do not use a metal hammer. Do not apply grease or vaseline.

STEP 1 Lay out POSTS and Components shown on page 1



OPTIONAL - Net ties are ideal to fit nets tightly to the side ground frames and stanchions. This is ideally when nets are left attached to the fully assembled side frames.

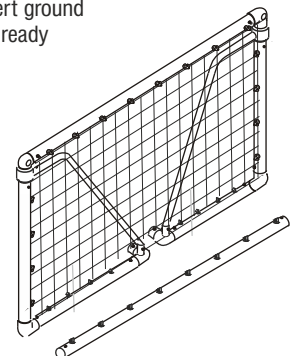


To define the roof of the net Tie the cord to one side and pull the net cord tight and wrap neatly down and around the stanchion tube. If you are regularly attaching or detaching the net then apply coloured tape to the roof corners to help identify.

FASTSTARTQUICKGOAL™

FOR A FAST START - Lift the goal into position and unfold the side frames, click the back bar in, insert ground anchors and you're ready to start the game.

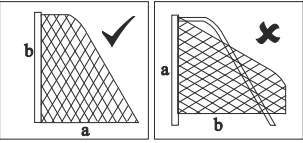
STORAGE
The goal can be folded flat for easier storage after games.



STEP BY STEP NET FITTING

STEP 1

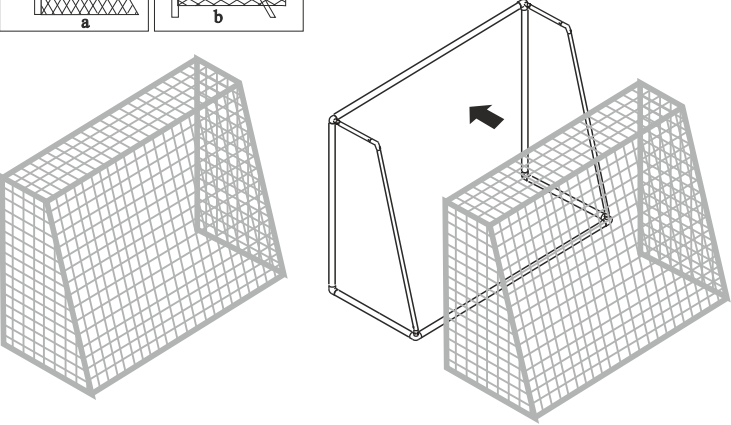
Open net and check the lengths of a and b correspond with the diagram below.



STEP 2

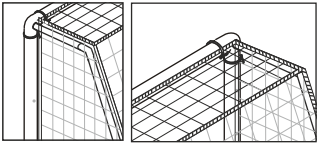
With the net the correct way round lift the net onto the goalpost frame. This is easier with two people.

NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright. (b)



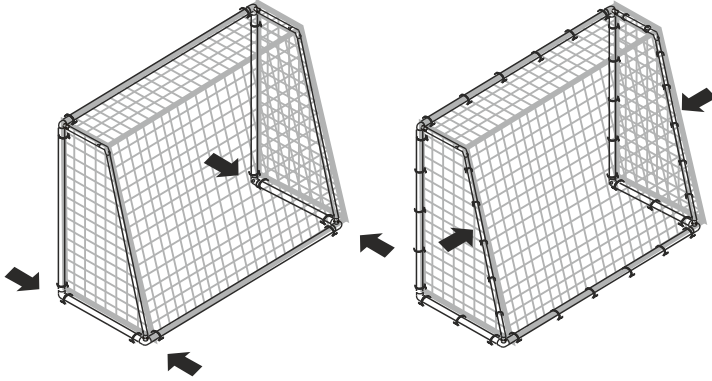
STEP 3

Attach the corners first, where the upright posts meet the crossbar as shown.



STEP 4

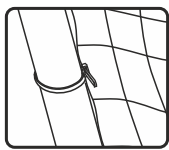
Using the large net ties tie the net to each remaining corner of the goal frame and use the remaining net ties to tie the net firmly to the posts as shown.



STEP 5

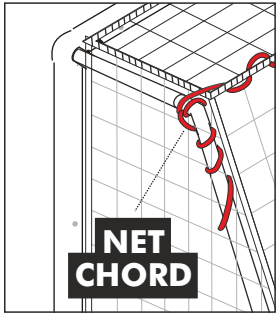
Small net ties (available separately) attach the net down the back of the sloping back net supports as shown to the posts as shown. Useful if nets left on goals.

OPTIONAL - STANCHION TIES



STEP 6

NET CORD - ROOF TO THE NET
To help define the roof of the net Tie the cord to one side and pull the net chord tight and wrap neatly down and around the stanchion section.
If you are regularly attaching or detaching the net then apply coloured tape to the roof corners of net to help identify the roof area.



ANCHORING YOUR GOAL

WARNING: Check the position of any underground services before using the ground anchors and pegs. We take no responsibility for any damage or injury caused in this manner.

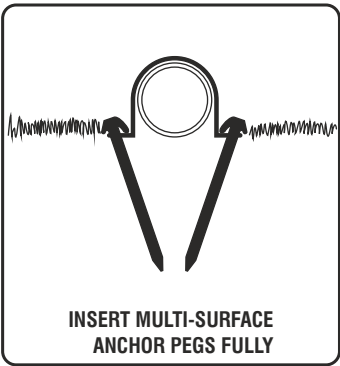
HARD SURFACES: to prevent damage to goal or it's components, loosen soil with a steel pole and moisten with some water before inserting the ground anchors. Do not use the goal in sub zero temperatures.

ANCHORING YOUR GOAL ON GRASS - POSITION YOUR GOAL ON A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS SHOWN) HAMMER THE PEGS THROUGH THE HOLES (DO NOT USE METAL HAMMERS USE RUBBER MALLETS) ON THE ANCHOR DOWN UNDER THE FRAME INTO THE GRASS ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. THESE ANCHORS CAN BE USED FOR HARD SURFACES SUCH AS TARMAC WITH OPTIONAL BOLTS. ON HOT/SUNNY DAYS TARMACADAM SOFTENS AND THEREFORE TO ANCHOR

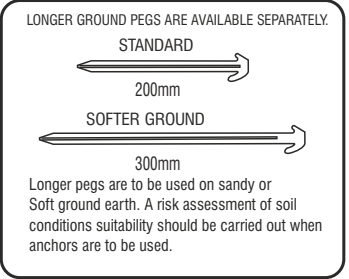
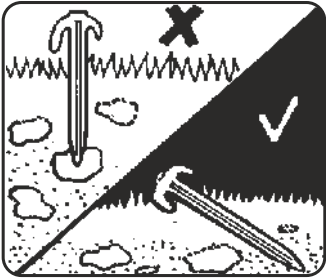
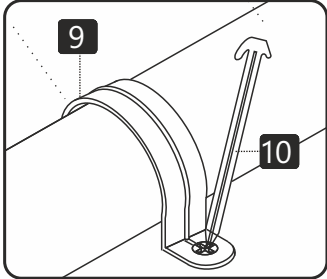
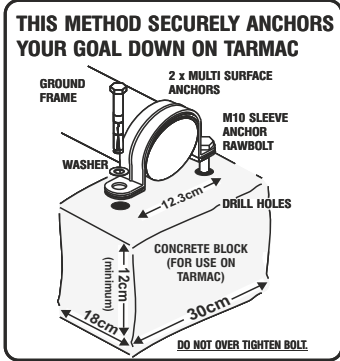
YOUR GOAL PROPERLY YOU MUST:-

- 1 DIG HOLES IN YOUR TARMAC FILL HOLES WITH CONCRETE
- 2 DRILL TWO 14MM HOLES 12CM APART AND 70MM DEPTH.
- 3 POSITION GOAL AND ANCHOR, INSERT AND TIGHTEN BOLT.

FOR OTHER SURFACES SUCH AS WOODEN SPORTS HALL FLOORS WOOD SCREWS (INSTEAD OF BOLTS) OR COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY).



INSERT MULTI-SURFACE ANCHOR PEGS FULLY

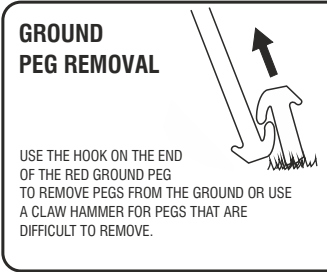


LONGER GROUND PEGS ARE AVAILABLE SEPARATELY.

STANDARD
200mm

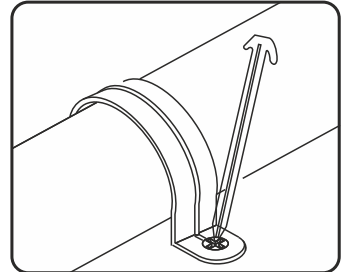
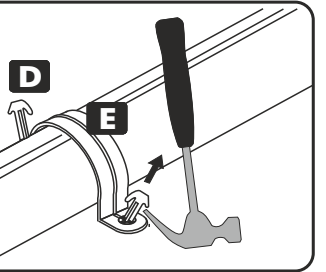
SOFTER GROUND
300mm

Longer pegs are to be used on sandy or Soft ground earth. A risk assessment of soil conditions suitability should be carried out when anchors are to be used.



GROUND PEG REMOVAL

USE THE HOOK ON THE END OF THE RED GROUND PEG TO REMOVE PEGS FROM THE GROUND OR USE A CLAW HAMMER FOR PEGS THAT ARE DIFFICULT TO REMOVE.

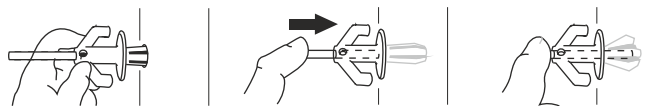


SPARE PARTS TEL: 0114 24 34 200

WORLDWIDE © COPYRIGHT 2016 ITSA GOAL POSTS LTD,
ALL RIGHTS RESERVED A REGISTERED DESIGN

NET FITTING

DO NOT THROW THE PINS AWAY



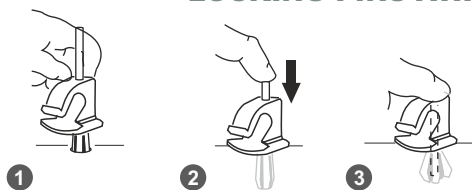
1
Insert Arrow Head
into Holes on
posts

2
Push locking pin
Down centre of
Arrow Head

3
Ensure locking pin
is inserted Fully in
the posts

GROUND FRAME
NET FIXING

DO NOT THROW THE LOCKING PINS AWAY

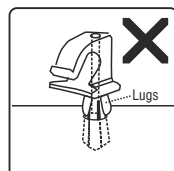


1
Insert ground frame
net fixings into holes
on ground frame

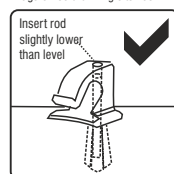
2
Push locking
pin down
centre

3
Ensure locking
pin is inserted
fully

On back frame fix all the same way with opening facing inwards. On side frames along the ground fit alternate



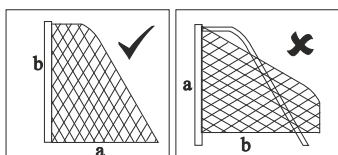
If lugs prevent the rod being inserted fully, nip the plastic lugs off so the fixing sits flush



Insert rod slightly lower than level
Push the rod slightly inside. Make sure the rod does not go fully through and fall out or the fixing will not lock

CHECK THE NET

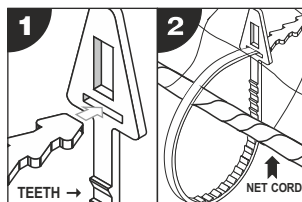
Open net and check the lengths of a and b correspond with the diagram below.



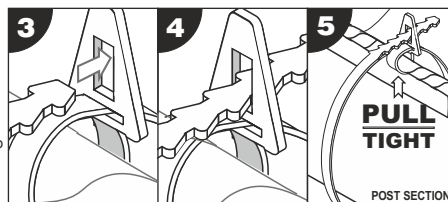
SQUARE MESH Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar. NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright. (b)

NET TIES

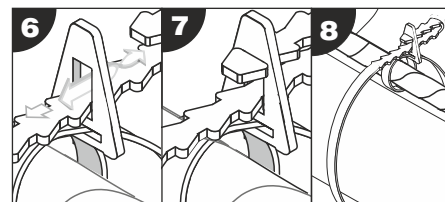
Ensure the teeth of the Net tie are facing you (see step 1). Loop the Net Tie around the Net Cord and slide the end into the horizontal slot and pull tight onto Net Cord (see step 1-2).



The vertical slot of the Net Tie is used to secure the net to the post. Loop the Net Tie around the post and insert through vertical slot and twist to lock. (steps 3 - 5).



Any excess Net Tie can be looped back into the vertical slot. This will also secure the net tie in a fixed position (steps 6 - 8). If Net Ties are to be removed after use then do not loop back into vertical slot.

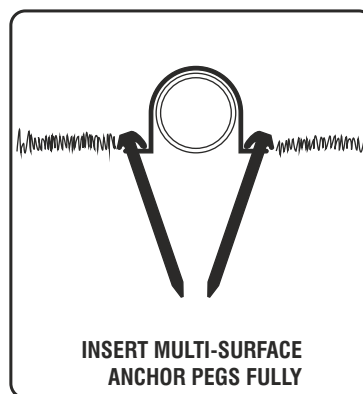


ANCHORING YOUR GOAL

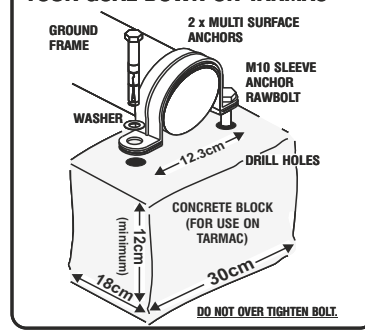
WARNING: Check the position of any underground services before using the ground anchors and pegs. We take no responsibility for any damage or injury caused in this manner.
HARD SURFACES: to prevent damage to goal or it's components, loosen soil with a steel pole and moisten with some water before inserting the ground anchors. Do not use the goal in sub zero temperatures.

ANCHORING YOUR GOAL ON GRASS - POSITION YOUR GOAL ON A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS SHOWN) HAMMER THE PEGS THROUGH THE HOLES (DO NOT USE METAL HAMMERS USE RUBBER MALLETS) ON THE ANCHOR DOWN UNDER THE FRAME INTO THE GRASS ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. THESE ANCHORS CAN BE USED FOR HARD SURFACES SUCH AS TARMAC WITH OPTIONAL BOLTS. ON HOT/SUNNY DAYS TARMACADAM SOFTENS AND THEREFORE TO ANCHOR YOUR GOAL PROPERLY YOU MUST-

1 DIG HOLES IN YOUR TARMAC FILL HOLES WITH CONCRETE, 2 DRILL TWO 14MM HOLES 12CM APART AND 70MM DEPTH. 3 POSITION GOAL AND ANCHOR, INSERT AND TIGHTEN BOLT. FOR OTHER SURFACES SUCH AS WOODEN SPORTS HALL FLOORS WOOD SCREWS (INSTEAD OF BOLTS) OR COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY).



THIS METHOD SECURELY ANCHORS YOUR GOAL DOWN ON TARMAC



We advise adult supervision during assembly and use. Observe and follow warning labels attached to goal. Do not use any components, nets or parts if they are damaged or broken. Spare parts and replacement nets are readily available. If others are to install your goal you should show them how to erect and dismantle the goal and hand them a copy of the fitting instruction. If you lose your instructions copies can be attained from our company website. To avoid damage when dismantling the goal follow these guidelines: it is advisable in extreme windy conditions to dismantle the goal and store away. Do not drop any heavy objects on ends of tubes. When dismantling the goal ensure that all fittings are packed away and that non are left on the playing surface. Warning goals must never be left up or used unless they are properly fitted with ground anchors with net attached and securely pegged down.

Hard surfaces: to prevent damage to goal or it's components, loosen soil with a steel pole and moisten with some water before inserting the ground anchors. Do not use the goal in sub zero temperatures. warning labels should be replaced when worn and we recommend replacing them every two years -spare labels available. damaged components requested under guarantee must be returned for inspection. Failure to follow the warnings, fitting instructions contained in this document, may invalidate your guarantee. The company, its agents and representatives do not accept any product liability if used outside the EU. Use of the product in other countries outside the EU including the USA is not covered and appropriate insurance should be taken out by the user to cover for any eventuality. We reserve the rights to amend the specifications of our soccer products in the interest of continued development. Your product therefore may differ slightly to those illustrated. Not suitable for children under 36 months until assembled due to small parts.

NOTE : All plastic extrusions vary and therefore some tubes may be looser or tighter to connector fittings. If you want to increase the diameter of the fitting just wrap masking tape around the part that fits into the tube, twist as you insert the fitting and it will grab to the tube tight ...you can make tighter fits by adding more tape.

Guarantee

REGISTER YOUR GUARANTEE

To register for your guarantee visit www.itsagoal.net scroll to the bottom of the page and click on the link 'Guarantee' and follow the instructions. Thank you.



SPARE PARTS

TEL: 0114 24 34 200