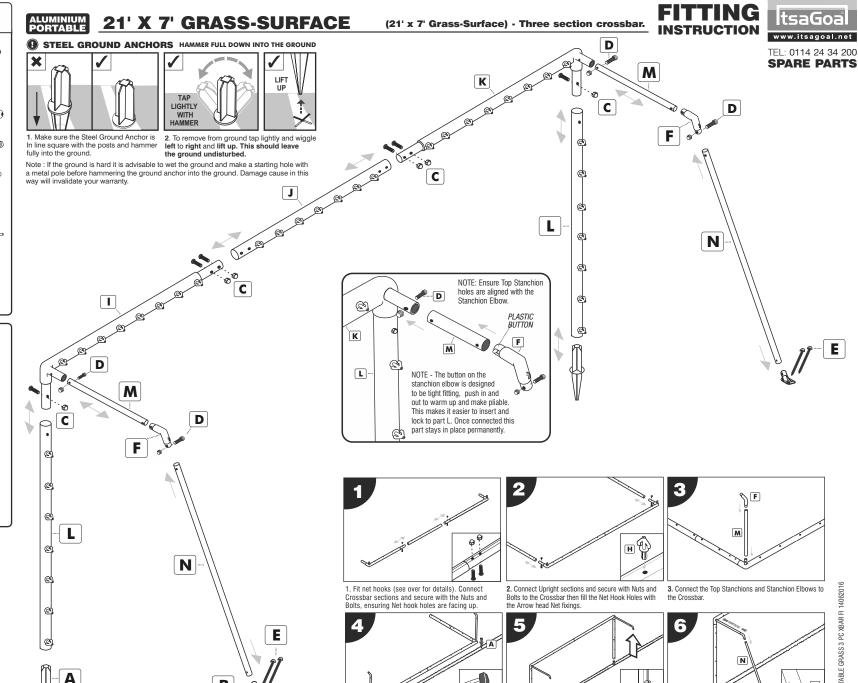




Please note optional guy ropes are available; the guy ropes can be fixed to both sides of the goals to provide extra stability and reduce sideways sway. TEL: 0114 2434200

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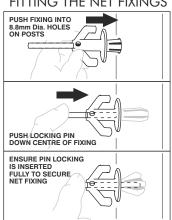
the around.

4. Lay your goal along the goal line (for marking reference) 5. With another person lift the goal frame and place each 6. Attach the Back Stanchion tubes to the Stanchion position the Steel Ground Anchors and hammer them into upright end onto a Steel Ground Anchor. DO NOT LIFT THE Elbows ensuring that they are vertical and inline with the GOAL FRAME ON YOUR OWN. goal frame uprights, then peg the Rear Ground Anchors into place.

L

ALUMINIUM 21' X 7' GRASS-SURFACE

FITTING THE NET FIXINGS



INSERT NET FIXINGS INTO HOLES ON REAR A LOCKING PIN IS LOCATED ON THE TOP OF THE NET FIXING DO NOT THROW THE LOCKING PINS AWAY

PUSH LOCKING PIN FULLY INTO THE NET FIXING, THIS WILL SECURE IT IN PLACE. REMOVING THE NET FIXING

THE LOCKING PIN CAN BE PUSHED COMPLETELY THROUGH THE FIXING BY USING A ROD LESS THAN 4MM IN DIAMETER (SUCH AS A BLUNT NAIL). WHEN PUSHED FULLY THROUGH THE PIN WILL DROP INSIDE THE POST AND ALLOW THE FIXING TO BE PULLED **OUT. SAVE THE LOCKING PIN IF**

FIXINGS ARE TO BE REUSED.



NEVER STRIKE THE POSTS WITH A HAMMER OR SOLID OBJECT. ALWAYS PRISE APART OR LIGHTLY TAP THE CORNER SECTIONS WITH A RUBBER MALLET. MAKE SURE POSTS AND CORNERS ARE IN LINE DURING ASSEMBLE AND DISASSEMBLY.

STANDARD 20cm

LONGER

30cm PEG FOR

SOFTER GROUND

WARNING: WE RECOMMEND A

RISK ASSESSMENT OF SOIL

CONDITIONS, EG. FOR SOFT,

WE STRONGLY RECOMMEND

FREESTANDING GOALS WITH

COUNTER BALANCE WEIGHTS

MAY BE MORE SUITABLE FOR

EXTREME GROUND

CONDITIONS.

VERY WET OR SANDY GROUND

OUR LONGER 300MM NET PEG

IS USED (AVAILABLE SEPARATELY).

NET PEG

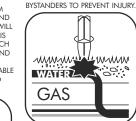


DO NOT SWING ON CROSSBARS

CROSSBARS WILL NOT BE REPLACED WITHIN THE GUARANTEE PERIOD IF BROKEN BY SWINGING OR CLIMBING OR ANY OTHER MISUSE.

NOTE: PORTABLE ALUMINIUM GOALS ARE LIGHTWEIGHT AND THEREFORE THE CROSSBAR WILL DEFORM IF 1800 NEWTONS IS APPLIED AS IN BSEN748, MUCH HEAVIER 100MM X 115mm AND 80MM X 80MM DIAMETER ALUMINIUM TUBE ARE AVAILABLE WHICH CONFORM FULLY TO THE BS EN 748

В



NEVER ALLOW THE GOAL TO

STANCHIONS ARE FITTED. THIS

MAY CAUSE THEM TO BREAK.

WHEN LIFTING OR LOWERING

GOAL ENSURE AREA IS CLEAR OF

FALL FORWARDS WHILE THE

LIPRIGHT

STRESS

POINTS

WARNING: CHECK THE POSITION OF ANY UNDERGROUND SERVICES BEFORE USING THE GROUND SPIKES AND PEGS. WE TAKE NO RESPONSIBILITY FOR ANY DAMAGE OR INJURY CAUSED IN THIS MANNER. OUR GROUND ANCHOR SYSTEM IS DESIGNED TO GIVE SLIGHTLY UNDER HEAVY IMPACT TO HELP PREVENT SERIOUS INJURY. TO LOOSEN TAP SIDES OF SPIKE WITH HAMMER BEFORE EXTRACTING YOU MAY NEED TO INSTALL GROUND SOCKETS FILLED WITH SAND IF USED IN THE SAME POSITION REGULARLY.

STORAGE

A HANDY 280cm GOAL **CARRY BAG TO TRANSPORT** AND STORE YOUR PORTABLE **GOAL IS AVAILABLE** SEPARATELY.

CARE & MAINTENANCE

WE ADVISE ADULT SUPERVISION DURING ASSEMBLY AND USE.

OBSERVE AND FOLLOW WARNING LABELS ATTACHED TO GOAL. DO NOT USE GOALS WITH ANY DAMAGED OR MISSING COMPONENTS. SPARE PARTS AND REPLACEMENT NETS ARE READILY AVAILABLE

TELEPHONE OUR GOAL-LINE 0114 243 4200

DAMAGED COMPONENTS REQUESTED UNDER GUARANTEE MUST BE RETURNED FOR INSPECTION. FAILURE TO FOLLOW THE WARNINGS, FITTING INSTRUCTIONS CONTAINED IN THIS DOCUMENT, MAY INVALIDATE YOUR GUARANTEE.

IF NET HOOKS DO NOT STAY IN POSITION WHEN PIN IS INSERTED, THE PIN MAY HAVE BECOME WORN, AS A TEMPORARY MEASURE YOU CAN WRAP TAPE AROUND THE MIDDLE OF THE PIN AND THIS SHOULD HELP TIGHTEN THE PIN INSIDE THE HOOK.

HARD GROUND CONDITIONS: TO PREVENT DAMAGE TO GOAL OR IT'S COMPONENTS. LOOSEN SOIL WITH A STEEL POLE AND MOISTEN WITH SOME WATER BEFORE INSERTING THE GROUND ANCHOR.

NOTE: WHEN USING A BAG PLEASE PACK THE GOAL SECTIONS CAREFULLY INTO THE BAG. THE COMPONENTS ARE DESIGNED TO FIT INTO THE BAG EFFICIENTLY AND THEREFORE. DO NOT UNDER ANY CIRCUMSTANCE THROW THE COMPONENTS INTO THE BAG AND THEN FORCE THE ZIP TO CLOSE AS THIS WILL BREAK THE ZIP FASTENER.

BAG MAINTENANCE - SPONGE BAG DOWN WITH HOT SOAPY WATER. ZIP WILL RUN EASIER IF YOU RUB BOTH SIDES OF THE ZIP TRACK WITH CANDLE WAX

GROUND ANCHORS - NOTE: ALWAYS ENSURE ALIGNMENT OF GROUND SPIKES IS CORRECT TO ALLOW UPRIGHTS TO EASILY SLIDE OVER TOP OF SPIKE. DO NOT USE FRONT GROUND SPIKES IF THEY BECOME MISSHAPEN OR DAMAGED AS THIS COULD CAUSE DAMAGE TO THE BASE OF

CLEANING A

AT THE END OF THE SEASON NETS CAN BE TIED INTO A BUNDLE PUT INTO AN OLD PILLOW CASE, AND TIE SHUT (NOT TO DAMAGE WASHING MACHINE) AND WASHED IN A COOL WASH WITH NORMAL WASHING POWDER. THE GOAL FRAME CAN BE WASHED WITH HOT SOAPY WATER. ANY SCUFF MARKS CAN BE RUBBED OFF WITH A LIGHT ABRASIVE SCOURING PAD.

WARNING

THE GOAL IS DESIGNED FOR ASSOCIATION FOOTBALL (SOCCER) ONLY AND NO OTHER PURPOSE.

CHECK ALL FITTINGS ARE FULLY SECURED BEFORE USE AND CHECKED PERIODICALLY. ENSURE THAT THE UPRIGHTS AND BACK STANCHIONS ARE STRAIGHT AND PROPERLY ALIGNED BEFORE FITTING THE NET.

WHEN LIFTING OR LOWERING GOAL ENSURE AREA IS CLEAR OF BYSTANDERS TO PREVENT INJURY.

IT IS ADVISABLE IN EXTREME WINDY CONDITIONS TO DISMANTLE THE GOAL AND STORE AWAY. WHEN DISMANTLING THE GOAL ENSURE THAT ALL FITTINGS ARE PACKED AWAY AND THAT

NOTHING IS LEFT ON THE PLAYING SURFACE. DO NOT USE DAMAGED NETS.

NEVER USE GOALS WITHOUT SECURING BOLTS.

GOALS MUST NEVER BE LEFT UP OR USED UNLESS THEY ARE PROPERLY FITTED WITH GROUND SPIKES AND ANCHORS WITH NET ATTACHED AND SECURELY PEGGED DOWN.

DO NOT AT ANY TIME USE YOUR GOAL WITHOUT GROUND ANCHORS.

DO NOT CLIMB ON THE NET OR GOAL FRAME. DO NOT DROP ANY HEAVY OBJECTS ON ENDS OF TUBES.

NO LIABILITY IS ACCEPTED WHATSOEVER BY THE COMPANY IT'S EMPLOYEES OR AGENTS FOR DAMAGED LOSS OR INJURY CAUSED BY NEGLIGENCE OR MISUSE.

IT IS ADVISABLE IN ANY CONTACT SPORT TO TAKE OUT THE RELEVANT INSURANCE'S TO COVER AGAINST INJURY BOTH FROM TAKING PART, EQUIPMENT AND OTHER UNFORESEEABLE CIRCUMSTANCES

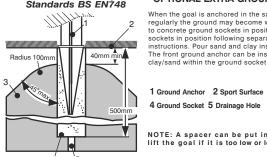
FITTING THE NET

ATTACH THE NET TO THE GOAL FRAME SQUARE MESH NET IS CUT TO SHAPE SIMPLY THROW OVER THE FRAME AND FIT EACH END ONTO TOP STANCHION BY SECURING ON CORNER NET FIXINGS. THEN ATTACH TO FIXINGS ALONG CROSSBAR. THEN TO UPRIGHTS.

NOTE: IF YOUR NET DOES NOT FIT THE FIRST TIME, YOU ARE FITTING IT TO THE GOAL FRAME UPSIDE DOWN I.E. THAT IS TO SAY THE NET FROM THE CROSSBAR TO THE FLOOR (A) IS LONGER THAN THE LENGTH OF THE NET TO THE BOTTOM OF THE UPRIGHT.(B)

NOTE: IF YOU SETTING YOUR GOAL(S) UP REGULARLY THEN IT IS A GOOD IDEA TO ATTACH SOME TAPE TO THE NET SO YOU CAN EASILY IDENTIFY THE TOP CORNERS. WE RECOMMEND THAT ONLY NETS WITH 100MM X 100MM MESH BE USED WITH CHILDREN TO COVER HEAD ENTRAPMENT REGULATIONS 120MM X 120MM MESH IS ACCEPTABLE FOR USE BY ADULTS.

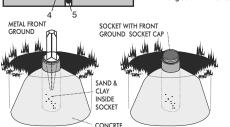




When the goal is anchored in the same position regularly the ground may become worn. It is possible to concrete ground sockets in position. Concrete the sockets in position following separate ground socket instructions. Pour sand and clay inside the socket. The front ground anchor can be inserted into the

1 Ground Anchor 2 Sport Surface 3 Concrete Block 4 Ground Socket 5 Drainage Hole

NOTE: A spacer can be put inside sockets to lift the goal if it is too low or lopsided.





FRONT GROUND

TO AVOID DAMAGE TO NETS -DO NOT REMOVE PEGS BY PULLING FROM GROUND WITH BOTTOM OF NET. REMOVE THE PEGS AS SHOWN USING ANOTHER PEG

Norman

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REAR GROUND ANCHORS

Tube for storage.

Once fitted Rear Ground Anchor can

stay connected to Back Stanchion

WARNING: DO NOT TOUCH OVERHEAD SERVICES WITH GOALPOST SECTIONS. CHECK THE POSITION OF ANY OVERHEAD SERVICES WHEN SETTING UP OR DISMANTLING THE GOALS EG POWER LINES TELEPHONE CABELS ETC.

NOT SUITABLE FOR CHILDREN UNDER 36 MONTHS UNTIL ASSEMBLES DUE TO SMALL PARTS

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