COMPONENTS

ALUMINIUM FLAT-PACK 16' X 7' YOUTH GOAL (FLAT-PACK)

CARE & MAINTENANCE - see separate sheet supplied or visit www.itsagoal.net for additional copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service and if your goals need refurbishment this can be arranged.

POST SECTIONS

ALUMINIUM SECTIONS AND TUBES

FLANGED CORNER BRACKET with attached FLANGED BUSHES 4 x 4
FLANGED CORNER BRACKET with attached FLANGED BUSHES 4 x 2
NYLON SPIGOT 4 x 2
BLANKING CAP 6 x 2
MULTI-SURFACE ANCHOR 12 x 2
GROUND PEG 12 x 2
NYLON STANCHION ELBOW 8 x 2
NYLON LOWER BACK STANCHION CONNECTOR 12 x 2
GROUND FRAME NET FIXING 28 x 2
M10 SOCKET DOME SCREW AND HEX DOME NUT 80 x 2
M8 HEX SCREW AND HEX DOME NUT 50 x 2
ARROW HEAD NET FIXING 30 x 2
LARGE NET TIES - ground frame 12 x 2
SMALL STANCHION NET TIES 12 x 2
HEX KEY FOR COMPONENT J 2 x 2
GOAL NET 16' x 7'

GOAL POSTS MUST BE ANCHORED AT ALL TIMES

Optional longer pegs are available for use on sandy ground. On grass, a risk assessment of soil and weather conditions suitability should be carried out when anchors or optional counter weights are to be used. Please note optional guy ropes are available; the guy ropes can be fixed to both sides of the goals to provide extra stability and reduce sideways sway. TEL: 0114 2434200

VISIT THE WEB SITE WWW.ITSAGOAL.NET TO REGISTER UK GOALPOST WARRANTY WORLDWIDE © COPYRIGHT 2016 ITSA GOAL POSTS LTD, ALL RIGHTS RESERVED A REGISTERED DESIGN
CORNER BRACKETS

BEFORE YOU START TO ASSEMBLE YOUR GOAL PREPARE THESE FIRST.

Push and Lock the Blanking Caps to the two remaining Corner Brackets. (already inserted)

NOTE: small flange bushes are already inserted to create tight fitting bolts.

CORNER BRACKET, STANCHION & ELBOW ASSEMBLY

NOTE: Ensure Top Stanchion holes are aligned with the Stanchion Elbow.

FIT NETS TO GROUND FRAME FIXINGS

Push and Lock the spigots to four of the six Corner Brackets.

NOTE - The Plastic button on the stanchion elbow is designed to be tight fitting, push in and out to warm up and make pliable. This makes it easier to insert and lock to part Q. Once connected this part stays in place.

DO NOT THROW THE LOCKING PINS AWAY

GROUND FRAME NET FIXING

Insert ground frame net fixings into holes on ground frame

Push locking pin down centre

Ensure locking pin is inserted fully

NOTE: Ensure locking pin is facing inwards. On side frames along the ground fit alternate.

FIT NETS TO ARROWHEAD FIXINGS

Insert Arrow Head into holes on posts

Push locking pin down centre of Arrow Head

Ensure locking pin is inserted fully in the posts

OPTIONAL - small stanchion net ties and larger net ties are ideal to fit nets tightly to the side ground frames and stanchions. This is ideal when nets are left attached to the fully assembled side frames.

On back frame fix all the same way with opening facing inwards. On side frames along the ground fit alternate.

FIT NETS TO GROUND FRAME FIXINGS

OPTIONAL - STANCHION TIES

OPTIONAL - NET TIES

SQUARE MESH: Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar.

NOTE: if your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright (b).

SMALLER STANCHION NET TIES

Smaller net ties are ideal to attach nets to the side frames and the back net support tubes. These are useful when you leave your nets attached to the goals at all times as shown on the diagram to the left. (Diagram A).

ANCHORING YOUR GOAL ON GRASS - POSITION YOUR GOAL ON A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS SHOWN) HAMMER THE PEGS THROUGH THE HOLES ON THE ANCHOR DOWN UNDER THE FRAME INTO THE GRASS. ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. ANCHORS WITH EXTRA BOLTS CAN BE USED FOR HARD SURFACES SUCH AS TARMAC. COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY).

REMOVABLE NET TIES - OPTIONAL

ENSURE THAT YOU TIGHTEN THE NET TIE AROUND THE NET-CORD (no more than 340mm apart)

Ensure the teeth of the Net tie are facing forward.

Loop the Net Tie around the Net Cord and slide the end into the horizontal slot and pull tight onto Net Cord (see step 1-2).

Any excess Net Tie can looped back into the vertical slot. This will also secure the net tie in a fixed position (steps 3 - 8). If Net Ties are to be removed after use then do not loop back into vertical slot.

SMALLER STANCHION NET TIES

Faster Match Day

ASSEMBLY & DISASSEMBLY

The goal net can be left attached to the pre-assembled goal post side frames. After games detach crossbar and back bar for storage. We advise fitting the optional net ties to the side frames and stanchions.

FIT NETS TO ARROWHEAD FIXINGS

OPTIONAL - small stanchion net ties and larger net ties are ideal to fit nets tightly to the side ground frames and stanchions. This is ideal when nets are left attached to the fully assembled side frames.

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ANTHOCYANINS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. ANCHORS WITH EXTRA BOLTS CAN BE USED FOR HARD SURFACES SUCH AS TARMAC. COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY).

ANCHORING YOUR GOAL DOWN (FOR USE ON TARMAC)

3 x MULTI SURFACE ANCHORS

8 x 10MM SLEEVE ANCHOR RAWBOLT

2 x MULTI SURFACE ANCHORS

GROUND FRAME

CONCRETE BLOCK

ON TARMAC

THIS METHOD SECURELY ANCHORS YOUR GOAL DOWN ON SOFT GROUND.

SMALLER STANCHION NET TIES

This is an option when fitting the smaller stanchion net ties.

Larger pegs can also be used, however the use of the larger pegs is recommended in conditions where there is a risk of the goal being blown over.

LARGER GROUND PEGS ARE AVAILABLE (TERRACOTTA)

STANDARD

250mm

300mm

SOFTER GROUND

250mm

300mm

SPARE PARTS

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The vertical slot of the Net Tie is used to secure the net to the post. Loop the Net Tie around the post and insert through vertical slot and twist to lock. (steps 3 - 8).

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