

COMPONENTS

D	BRASS LOCK & KEY	x2	
CL	CHROME LOCK & KEY	x2	
E	NET TIE-permanent for posts	x40	
E	NET TIE- permanent for net support stanchions	x30	
WA	M10 WHEEL AXLES 150mm & LOCKING NUT, WASHERS & PLASTIC COVERS	x5	
F	TWIST AND LOCK NET FIXING	x80	
NET	GOAL NET 24' x 8'	x1	
GW	GOAL WHEEL HARD RUBBER'	x10	
RH	REMOVABLE HANDLES	x2	

POST SECTIONS

	Aluminium Sections
G	LEFT SIDE FRAME x1
H	RIGHT SIDE FRAME x1
I	CROSSBAR SECTION x1
J	BACKBAR SECTION-ROLLAWAY with wheels x1

⚠ WARNING

ALL GOALS MUST BE SECURELY ANCHORED AND OR CORRECTLY COUNTER BALANCED IN ACCORDANCE WITH CURRENT GOALPOST SAFETY STANDARDS AT ALL TIMES. CONTACT THE FOOTBALL ASSOCIATION FOR THE LATEST SAFETY INFORMATION & READ OUR CARE AND MAINTENANCE DETAILS.

THE GOAL MUST BE HANDLED CAREFULLY - DO NOT DRAG GOALS. DO NOT USE GOAL FRAMES WITHOUT LOCKS. GOALS MUST ALWAYS BE FULLY DISMANTLED AFTER USE. THE STANCHIONS ARE FOR SUPPORTING NET ONLY; DO NOT LIFT GOAL WITH THE STANCHIONS. LONGER PEGS ARE AVAILABLE FOR USE ON SANDY GROUND. ON GRASS, A RISK ASSESSMENT OF SOIL CONDITIONS SUITABILITY SHOULD BE CARRIED OUT WHEN ANCHORS ARE TO BE USED. ANY DAMAGE CAUSED BY MIS-USE IS NOT COVERED UNDER THE GUARANTEE. DO NOT LEAVE REMOVABLE HANDLES ON THE GOAL DURING PLAY. THE GOALS SHOULD BE MOVED BY TWO ADULTS. THE HANDLE FITS UPRIGHTS AND GROUND FRAME CHANNELS, HOWEVER WE RECOMMEND MOVING THE GOALS AS SHOWN.

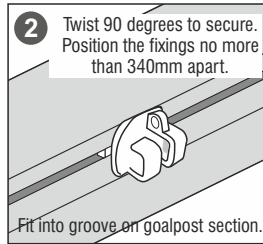
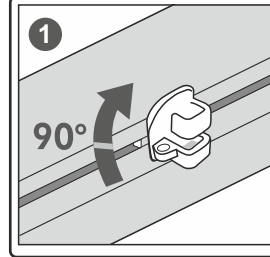
CARE & MAINTENANCE

see separate sheet supplied or visit www.itsagoal.net for additional copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service and if your goals need refurbishment this can be arranged

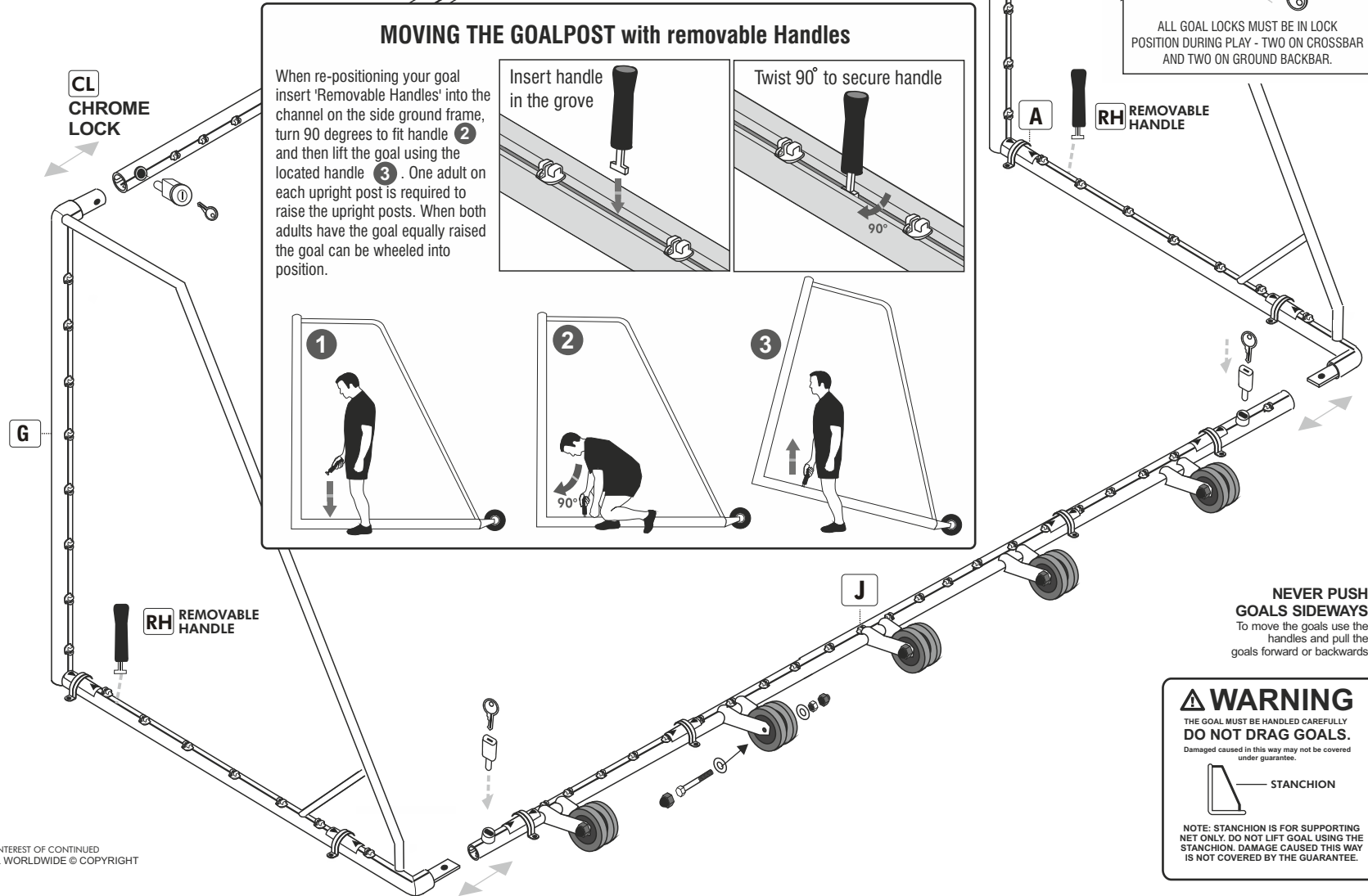
PERIODICALLY CHECK NUTS & BOLTS AND RETIGHTEN

WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER SLIGHTLY TO THOSE ILLUSTRATED. E&OE. WORLDWIDE © COPYRIGHT 2015 ITSA GOAL POSTS LTD, ALL RIGHTS RESERVED A REGISTERED DESIGN

SELF WEIGHTED ROLLER GOAL 24' X 8' FREESTANDING

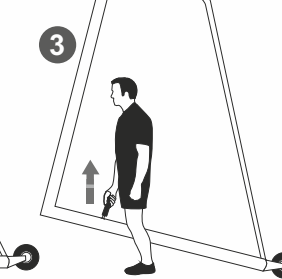
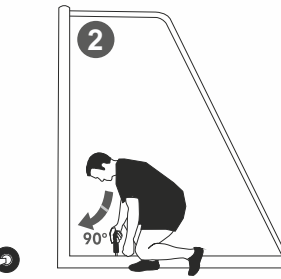
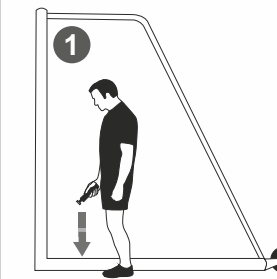
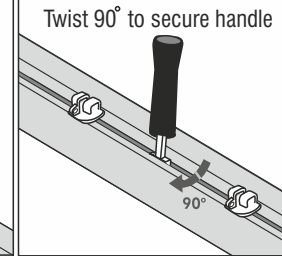
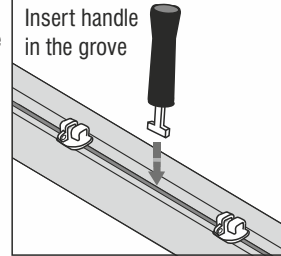


TWIST & LOCK Recessed Net Fixings
Fit the recessed goal net fixings into the rear slots on the goal post sections and twist 90 degrees to secure. Position the fixings not more than 340mm apart. The recessed net fixings are designed to fit ITSA goal rear slotted aluminum goal posts. When goal nets are left attached they can also be secured with a 4mm rod (optional) that can slide down through the net fixings to prevent unauthorized removal of the net fixings or goal net.



MOVING THE GOALPOST with removable Handles

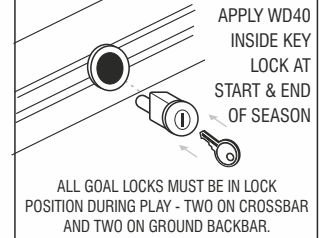
When re-positioning your goal insert 'Removable Handles' into the channel on the side ground frame, turn 90 degrees to fit handle 2 and then lift the goal using the located handle 3. One adult on each upright post is required to raise the upright posts. When both adults have the goal equally raised the goal can be wheeled into position.



ItsaGoal
www.itsagoal.net

TEL: 0114 24 34 200
SPARE PARTS

PATENTED LOCK & SECURE SYSTEM



NEVER PUSH GOALS SIDEWAYS
To move the goals use the handles and pull the goals forward or backwards

⚠ WARNING
THE GOAL MUST BE HANDLED CAREFULLY. DO NOT DRAG GOALS. Damaged caused in this way may not be covered under guarantee.

STANCHION

NOTE: STANCHION IS FOR SUPPORTING NET ONLY. DO NOT LIFT GOAL USING THE STANCHION. DAMAGE CAUSED THIS WAY IS NOT COVERED BY THE GUARANTEE.

Lockable aluminium freestanding goal posts that are easy to move around use and store. Crossbar corners are welded both internally and externally to ensure they will stand up to the most rigorous conditions. Oil and clean the lock to ensure the keys are working well at all times. If a key breaks inside the lock a local locksmith will be able to remove it with a special pick. Spare keys are locks are always available. At the end of the season when the goals are not in use check all welds to ensure they have not become damaged. Check periodically through the season that the goals have not been damaged especially if they are left up in areas prone to vandalism. When installing your goals take your time and do a good job to ensure the best results and performance. The installation guides need to be read carefully prior to fixing. Visit itsagoal.net if you need any advice or help or contact the office. To protect the life of your paintwork we suggest that 50mm wide plastic stretch tape be wrapped around the base of the posts about 600mm up from the ground to protect the paintwork from goal keepers kicking the foot of the posts to clean boots. This tape can be purchased from our web site or any local DIY store and should be renewed as and when required. It is much better however if you can ask all visiting and home goal keepers not to kick the posts. A thorough inspection each year and when goals are installed should be carried out and recorded. A goal post maintenance sheet is available to be downloaded from our web site www.itsagoal.net. Problems should be recorded, noted down and acted upon straight away. NEVER USE DAMAGED GOAL POSTS. Goals need to be treated and handled with care and they will last longer and will perform better. Any paint chips need to be repaired as soon as possible. Rub down with emery paper to form a smooth surface down to bare metal and apply a good quality aluminium primer undercoat and then a top coat to seal the affected area. Any areas left untreated will allow water to penetrate between the powder coat finish and the base metal and if left unchecked the paint work will start to peel away. Any local DIY store will supply what you need. If you treat the goalposts with respect and maintain them properly they will perform year after year.

Multi-surface anchors

Multi-surface anchors are designed to secure the freestanding goalposts to normal grass surface pitches (to 1100 Newtons forward pull test). On a grass surface, use the ground pegs provided in conjunction with the multi-surface anchors. If ground is softer then more ground anchors can be used to spread the load or longer pegs can be inserted. Always angle the pegs as shown on the fitting instructions. To remove stubborn pegs use another peg to lift out do not pull out with the anchor itself or it may damage the securing cross holding the peg in place. This is strong system designed to twist under stress and will not easily be damaged. If you are planning to anchor your goal post on tarmac the fixing positions for the multi-surface anchors need to be secure. We advise :-

1. Dig holes in your tarmac (to sizes specified in fitting instructions).
2. Fill holes with concrete, and drill two 14mm holes 12cm apart and 70mm depth.
3. Position goal and multi-surface anchors and use a suitable 10mm concrete bolt instead of the safety grass pegs. For other surfaces such as wooden sports hall floors wood screws in our multi-surface anchor or counter balance weights can be used. The total weight to conform to the current standards for the goal post topple test can be calculated using the equation stated below.

Goalpost Nets

All our square mesh nets are made to the shape of the net. If you are putting nets up each week we recommend that you locate the top corners first and mark them using tape so that you can easily identify them each time. Place the net over the frame and fit each end onto top stanchion by securing on each corner of the crossbar and uprights using twist and lock net fixings. We recommend only nets with 100mm x 100mm mesh be used with children, to cover head entrapment regulations. Nets with 120mm x 120mm mesh are acceptable for use by adults. Nets can be tied into a bundle and placed into a pillow case (not to damage washing machine) and washed at 40 degrees Celsius with normal washing powder to keep them in tip top condition. Be aware rabbits and rodents have been known to nibble at the base of nets. If nets are left outside we advise lifting from ground level. If you have this problem sprinkle pepper along the bottom of the net and this should help deter most wild animals.

Counter balance weight system - OPTIONAL EXTRA not supplied with goal.

The ITSA GOAL posts counter balance weight system consists of two counter balance weights each weighing 11kgs fastened together, 22 kilos of counterweight spread over 500mm. The counter balance weight system is used on flat level playing surfaces or where multi-surface anchors can not be used i.e. sports halls, artificial grass pitches etc. The two connected weights together can be lifted on the frame and used externally. If anchoring your freestanding goalpost is not possible, the guidance and technical notes set out by the Football Association give clear instructions for the use of counter balance weights. If you are unsure what weight you are required to use on your freestanding goal posts, you can work out the weight needed by using the following procedure.

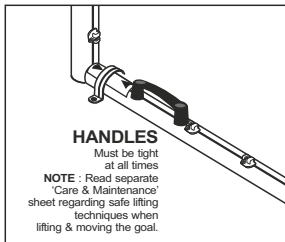
1 Measure the height of the crossbar., 2 Measure the length of the goal's side bars. 3 Divide the height by the length. Multiply the result by 112Kg and make a note of the answer. This is the total weight in kilograms that should stabilize the goal to safety standards.

Example: A Regulation Goal, 2.44m high with a 244m ground sideframe the calculation would be: 2.44 divided by 2.44 = 1 therefore 1 x 112Kg = the total weight required for this goal would be 112Kg (less the weight of the back ground bar).

The Football Association Goals for Football Guidance Notes & Technical Details

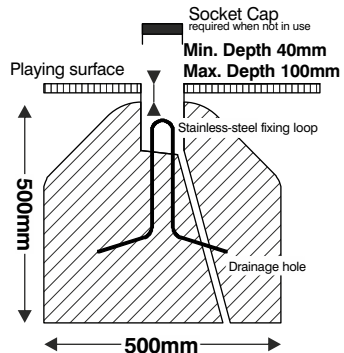
Freestanding goals will only be safe if you stabilize them properly. Always use the accessories and anchors supplied for the purpose of anchoring a goal. The most reliable methods of stabilizing freestanding goals are: **A. attaching the back bar to permanent fixing points, B. using adequate weights attached to the goals backbar, C. adequate ground anchors.** We strongly recommend you use one of these methods. The diagram on the right shows a typical freestanding goal foundation that will give a permanent pitch fixing. VISIT www.itsagoal.net for up to date goal post safety information

OPTIONAL ITEMS - CONTACT THE GOAL LINE 01142434200



HANDLE COMPONENTS PER GOAL PRE-ASSEMBLED ON FRAMES

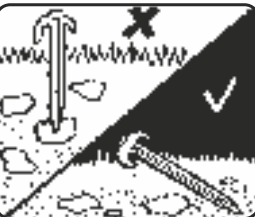
BH	BACKBAR SECTION 70mm Diameter	x2
M81	M8 BOLT 100m Length & NUT	x4
M8C	PLASTIC HANDLE CAP	x4
HFI	ALLOY HANDLE FILLET	x4



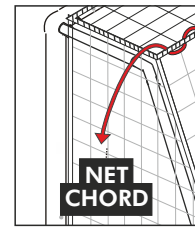
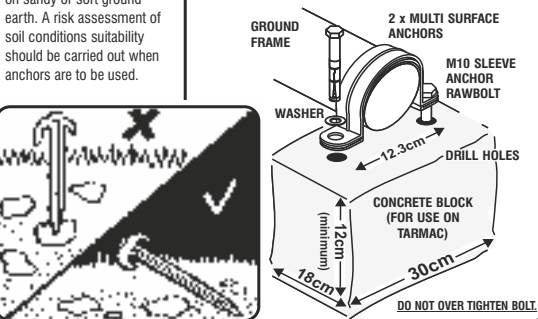
GROUND PEG REMOVAL

USE THE HOOK ON THE END OF THE RED GROUND PEG TO REMOVE PEGS FROM THE GROUND OR USE A CLAW HAMMER FOR PEGS THAT ARE DIFFICULT TO REMOVE.

Longer pegs (available separately) are to be used on sandy or soft ground earth. A risk assessment of soil conditions suitability should be carried out when anchors are to be used.

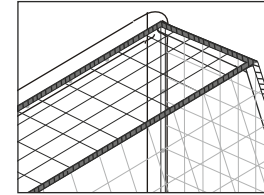


THIS METHOD SECURELY ANCHORS YOUR GOAL DOWN ON TARMAC

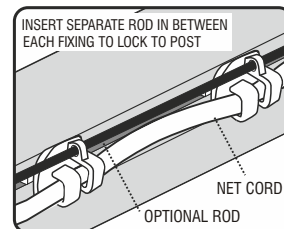


To help define the roof of the net. Tie the cord to one side and pull the net chord and wrap neatly around the stanchion section.

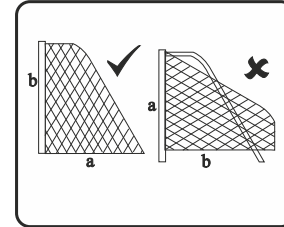
If you are regularly attaching or detaching the net then apply colored tape to the roof edges to help identify the roof area.



The roof edges should be placed on the top stanchions of the goal frame.

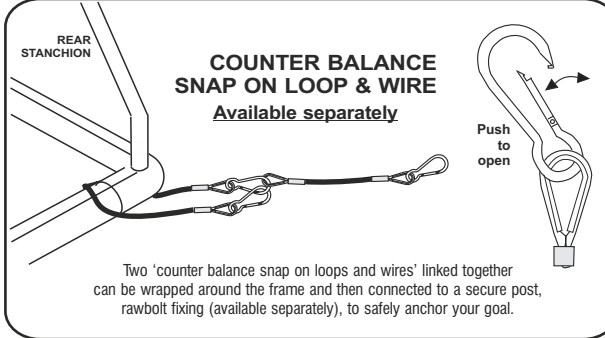


THREAD NET CORD INTO NET FIXINGS



◀ **SQUARE MESH** Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar.

NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright (b).



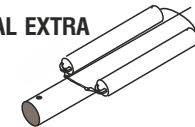
COUNTER BALANCE SNAP ON LOOP & WIRE

Available separately

Two 'counter balance snap on loops and wires' linked together can be wrapped around the frame and then connected to a secure post, rawbolt fixing (available separately), to safely anchor your goal.

COUNTER BALANCE WEIGHT - OPTIONAL EXTRA

STEEL COUNTER BALANCE WEIGHTS
For use indoors or on artificial surfaces are available separately.



Test each goal post before use to satisfy yourself that you have enough counter balance weights attached to the goal to prevent topping.

Chain and cable attachments - Whatever method is used to stabilize a goal, any attachment chain or a wire cable between the goal and the weight, anchor, eye bolt or other fixing point should be as short as possible and not allow the back bar to lift more than 50 mm.

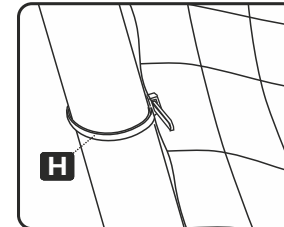
Care and Maintenance

1. NEVER use our goalposts without securing locks or correct fittings or in non conforming ground sockets.
2. DAMAGED COMPONENTS requested under guarantee must be returned for inspection. Failure to follow the warnings, assembly and fitting instructions contained in this document may invalidate your guarantee.

IT IS ADVISABLE IN ANY CONTACT SPORT TO TAKE OUT THE RELEVANT INSURANCES TO COVER ALL UNFORESEEABLE CIRCUMSTANCES. IT IS ADVISABLE TO CHECK YOUR GOALS WEEKLY AND UNDERTAKE ANY MAINTENANCE, CHECK PAINTWORK, CHECK NETTING, MAKES SURE ANY LOCKS OR BOLTS ARE IN PLACE, ENSURE THE FRAME IS ASSEMBLED IN ACCORDANCE WITH THE FITTING INSTRUCTIONS BEFORE EACH GAME. ANY NEW PEOPLE USING THE GOALS SHOULD BE PROVIDED WITH THIS LEAFLET AND EXTRA FITTING INSTRUCTIONS ARE AVAILABLE FROM www.itsagoal.net.

If the text is too small to read a larger easier to read copy is available upon request.

For video demonstrations visit :
www.youtube.com/Footballgoalposts



OPTIONAL - STANCHION NET TIES

TWIST & LOCK Recessed Net Fixings

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SPARE PARTS

TEL: 0114 24 34 200

120x100mm - 24" X 8" - GRASS SURFACE
ROLLER FREESTANDING 1P.XBAR - FI 20092016